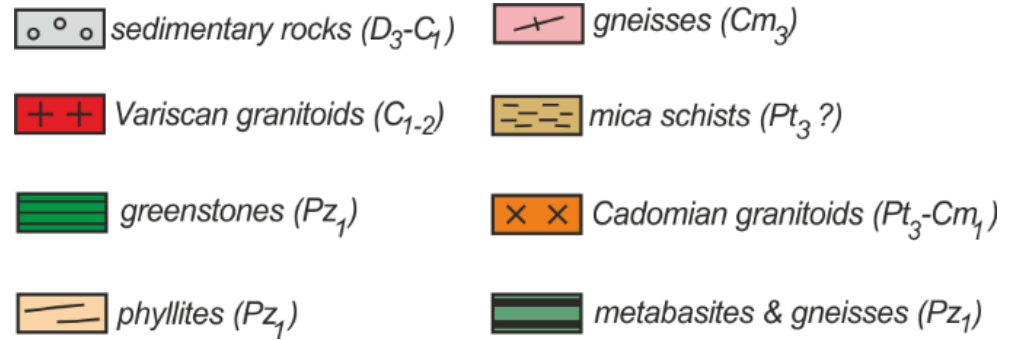
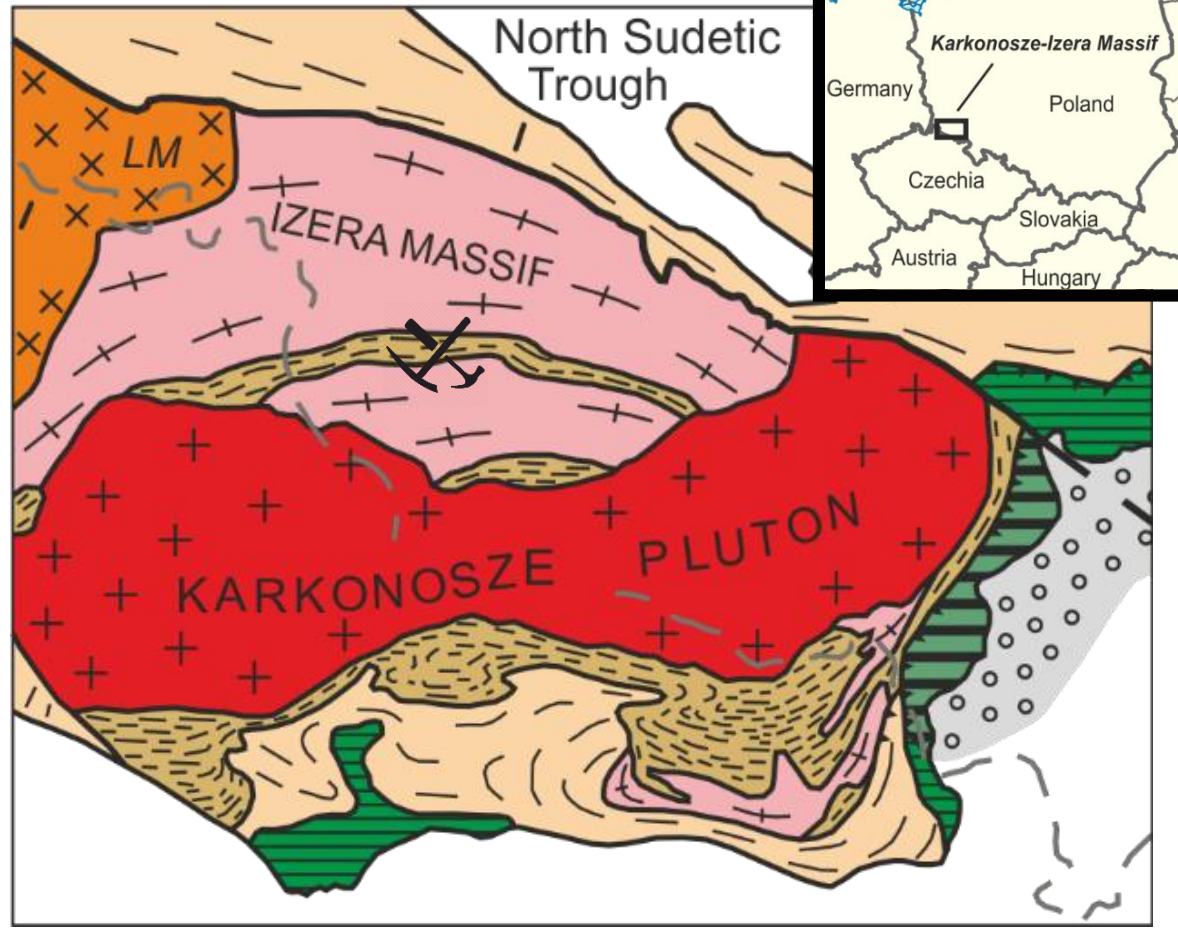
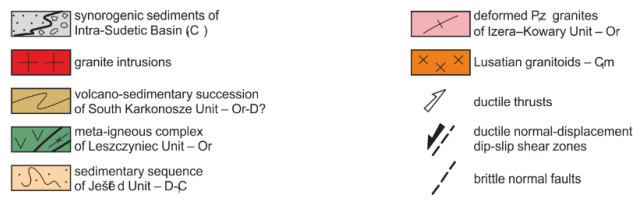
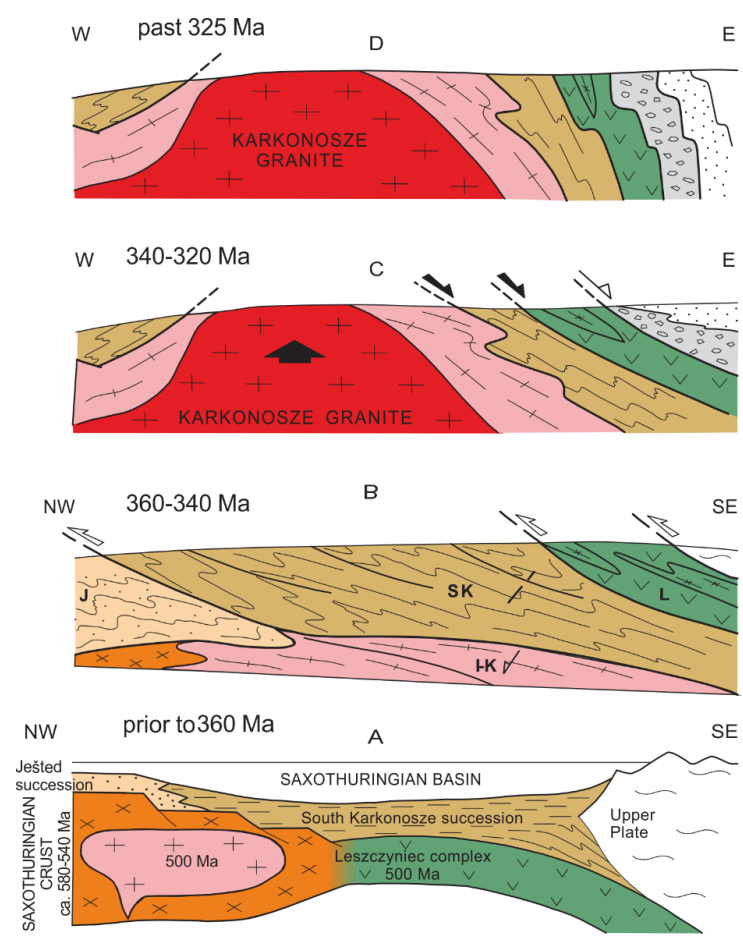
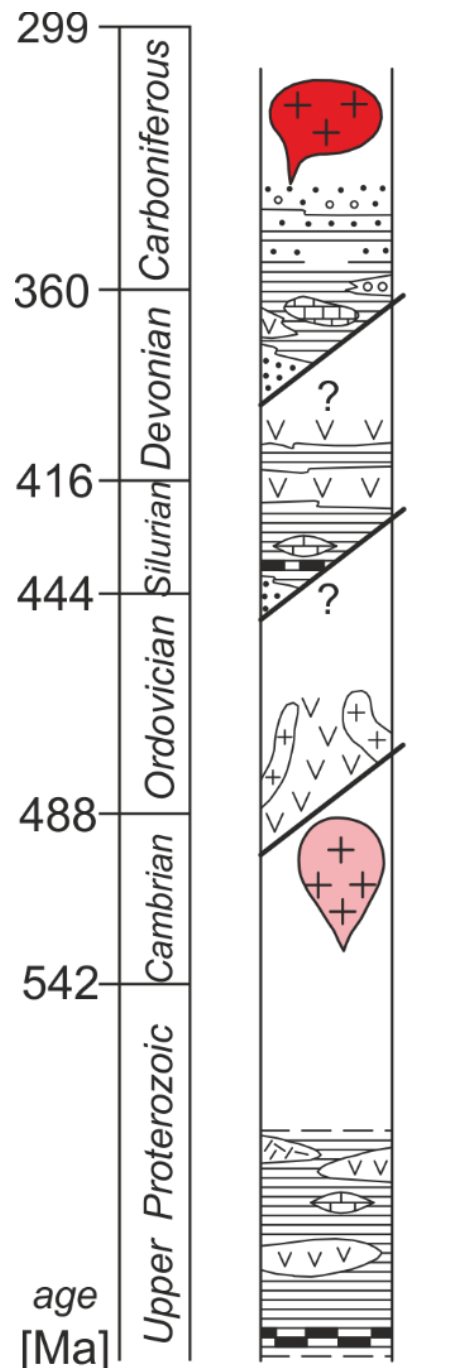


Mineralogical study of the heavy mineral concentrate from the Karkonosze-Izera Massif, SW Poland

Krzysztof Foltyn¹, Eligiusz Gugąła², Gabriela Kozub-Budzyń¹, Magdalena Ożóg¹,
Jadwiga Pieczonka¹, Adam Piestrzyński¹, Władysław Zygo¹

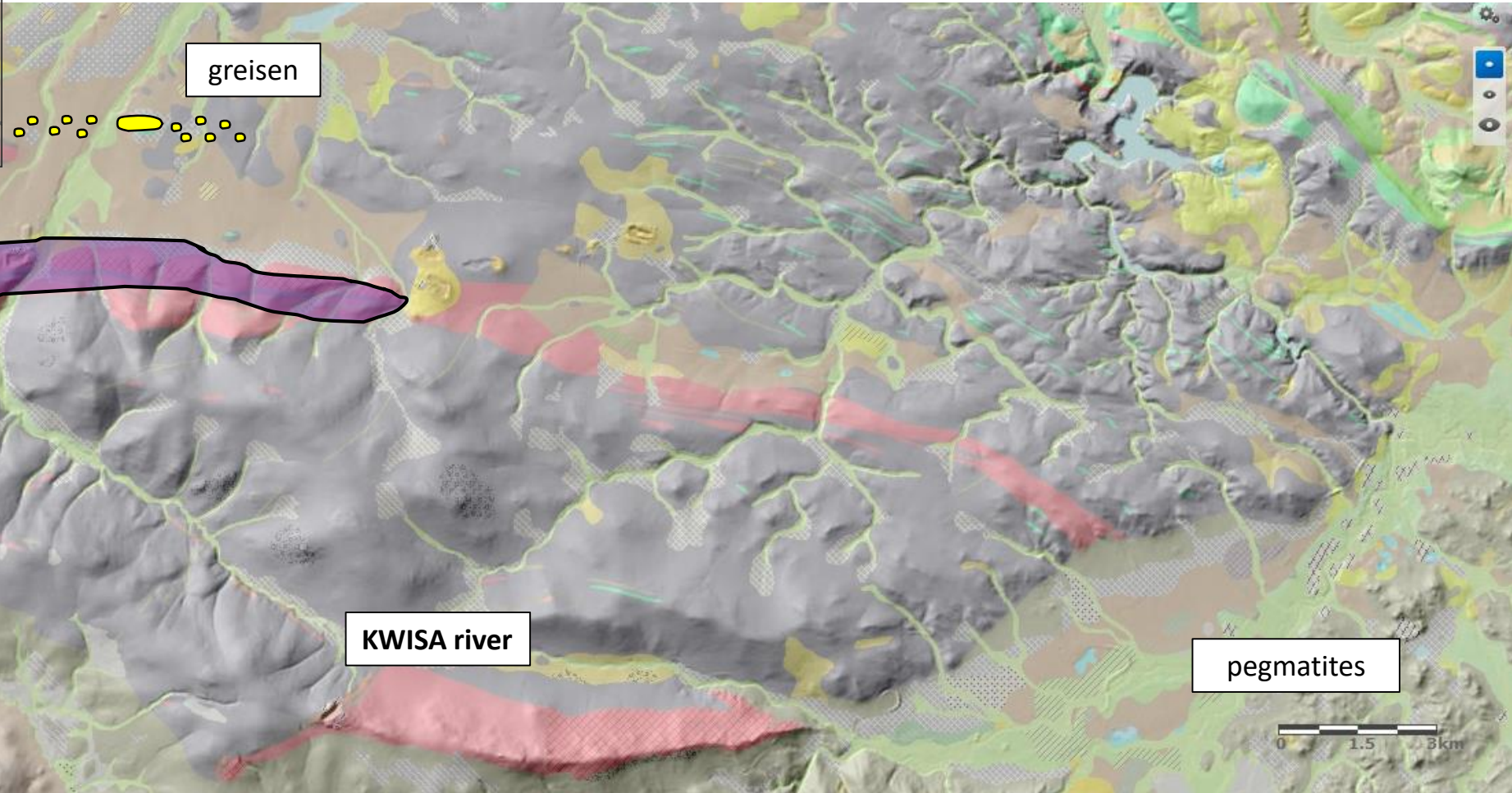
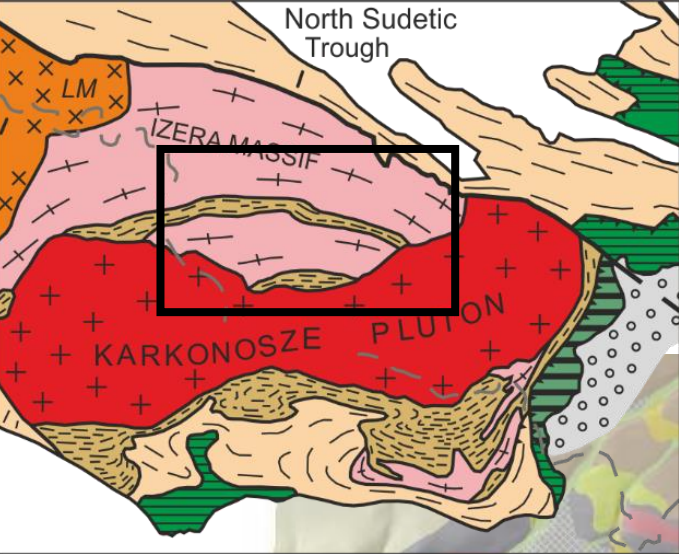
¹ AGH University of Science and Technology in Krakow

² TESCAN ORSAY HOLDING, a.s.

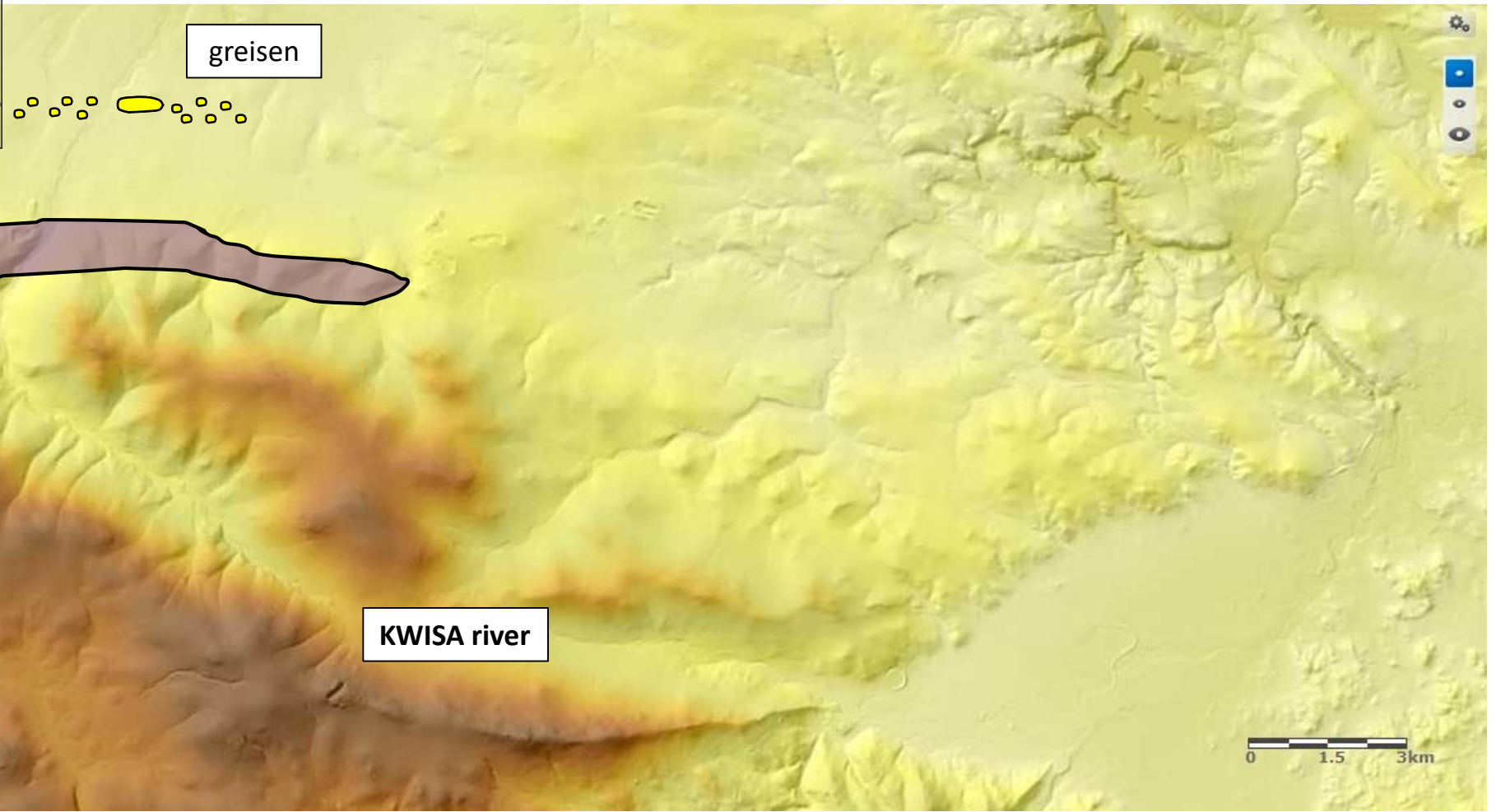
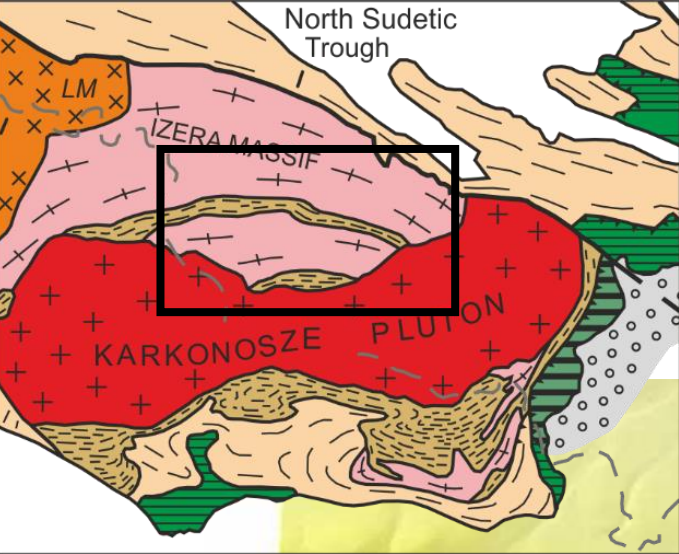


Kryza et al. 2004

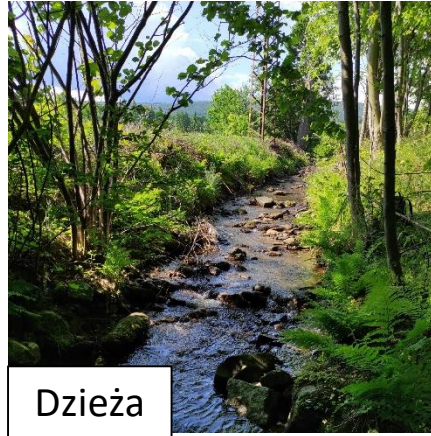
Mazur et al. 2010



Q-mica schist with
Sn + Co
mineralization



Alluvial sample collection (10 l)



Heavy minerals separation

Sieving <2mm (in the field)

Drying & sieving (in the laboratory)

0-0.63 mm

0.63-1 mm

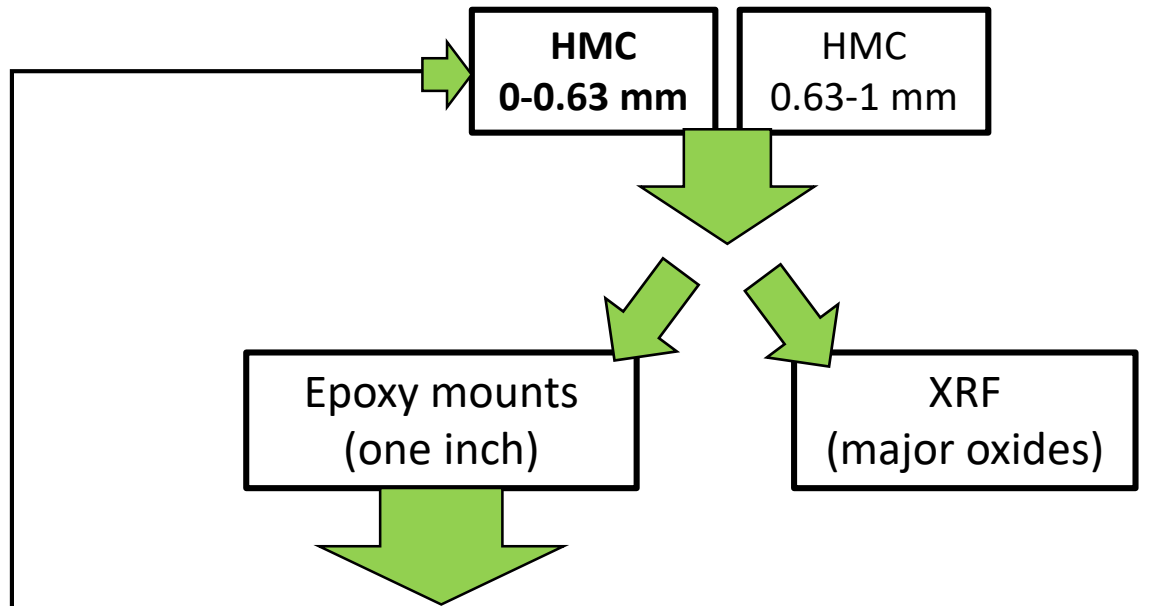


waste
0-0.63 mm

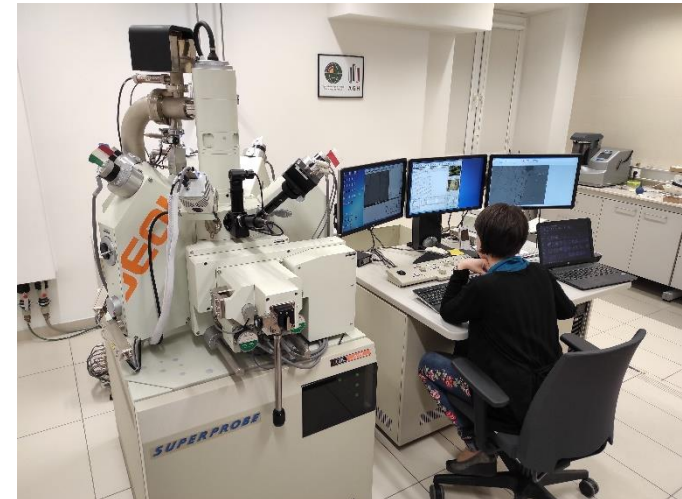
HMC
0-0.63 mm

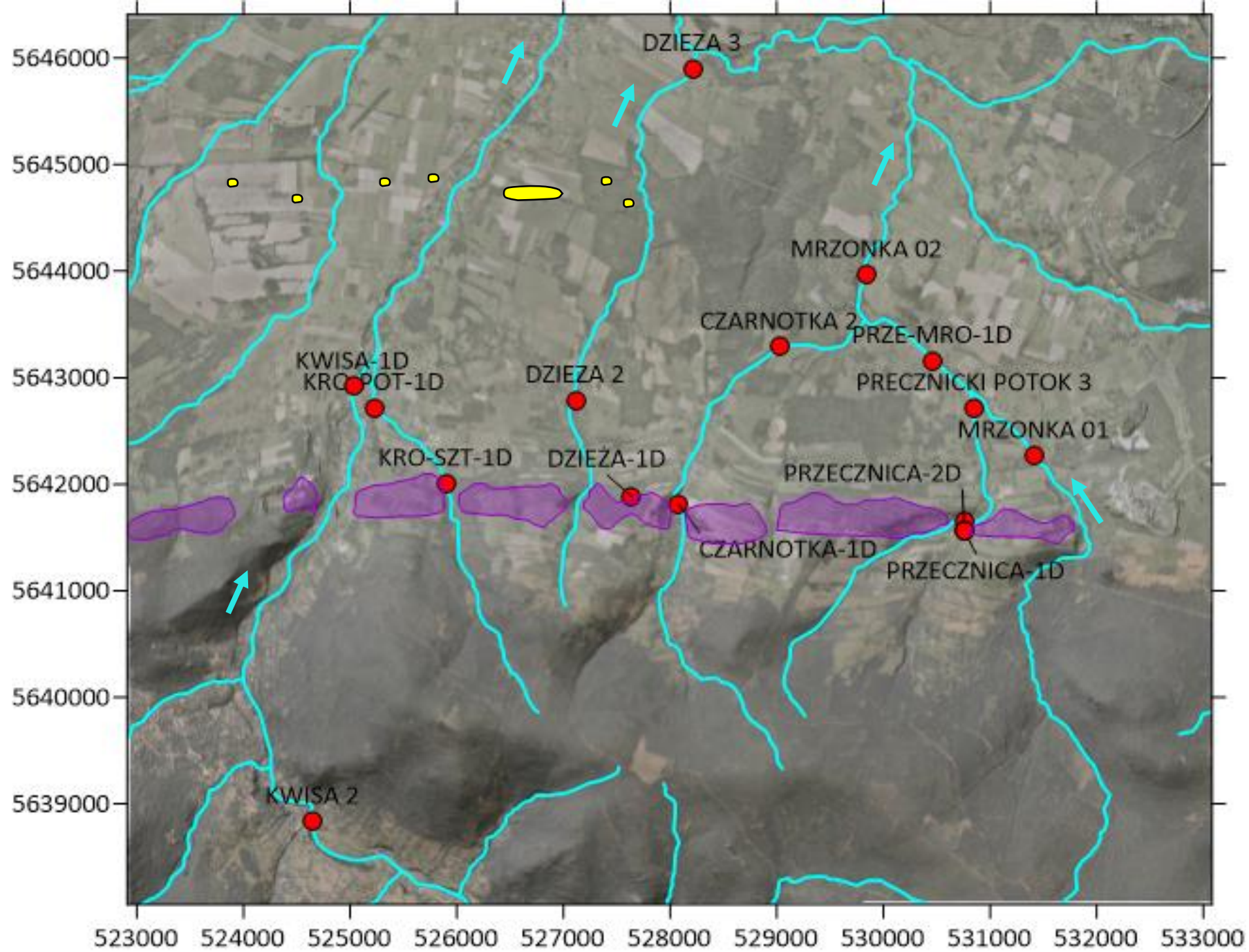
waste
0.63-1 mm

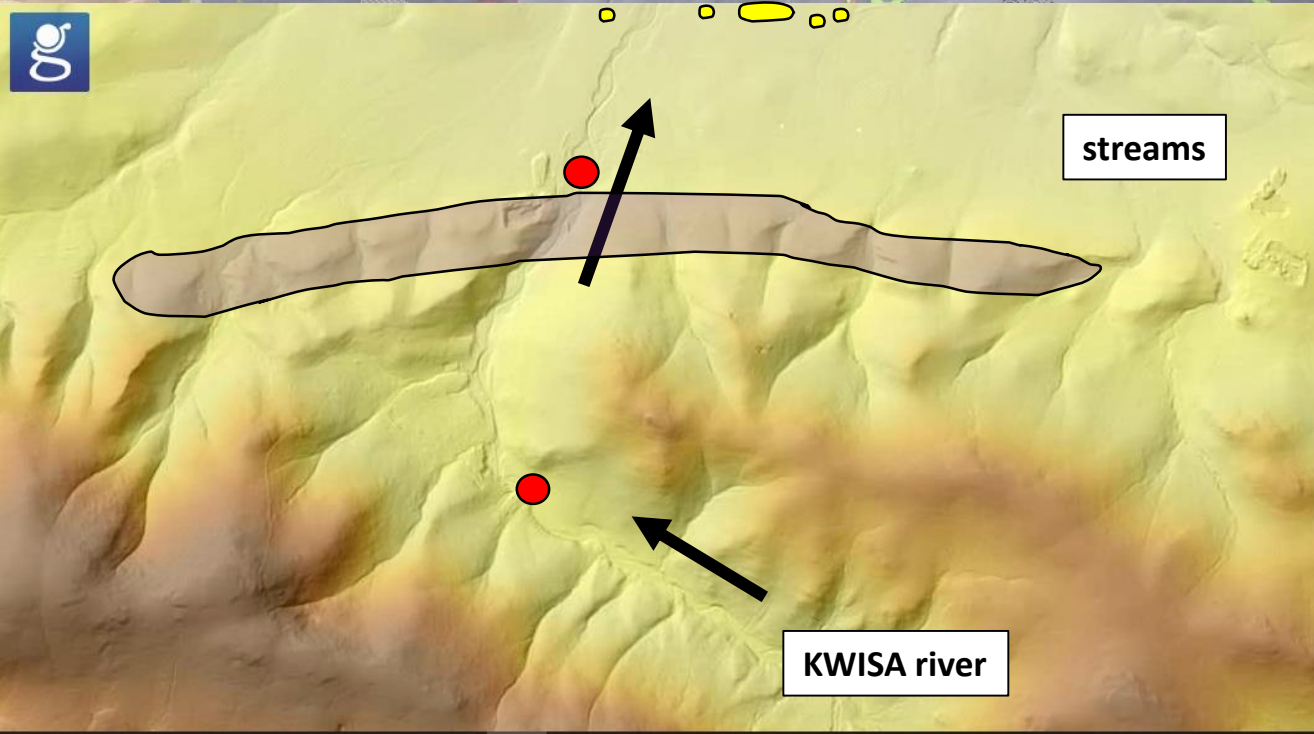
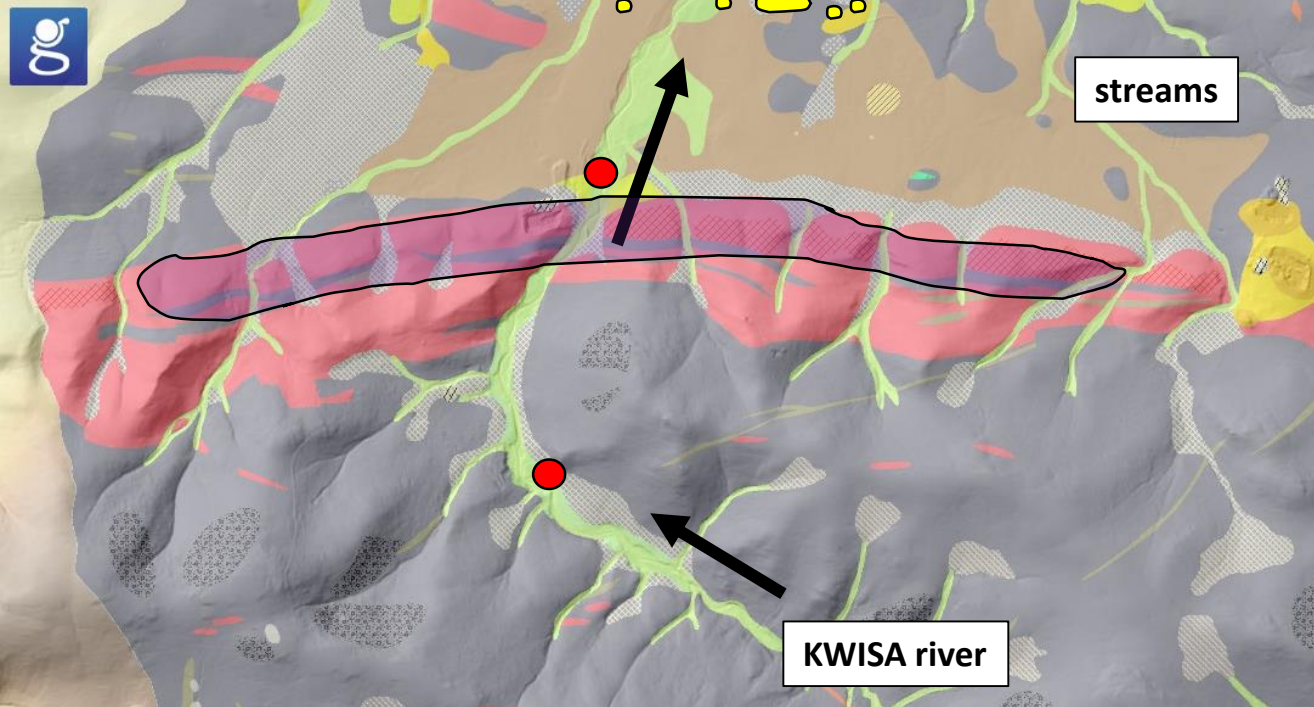
HMC
0.63-1 mm



- ✓ Reflected light microscopy (AGH)
- ✓ TIMA (TESCAN)
- ✓ EPMA (AGH)
- ☐ Trace elements, dating, isotopes (GTK, GEUS, others)







Heavy minerals → mineralization

Known mineralization → heavy minerals

E.g.

- Presence of specific mineral phases
- Chemical composition of minerals
- Abundance and shape of grains

TESCAN Integrated Mineral Analyzer (**TIMA**)



TESCAN TIMA FOR EARTH SCIENCES

The combined Automated Petrography and Microanalysis solution for Geoscientists



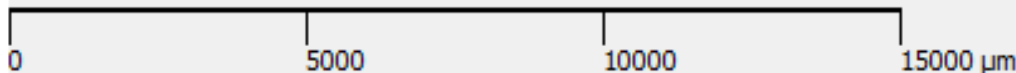
TESCAN TIMA FOR MINERAL PROCESSING

The Automated Mineralogy solution for particle-by-particle measurement of mineralogy, grind size, liberation, and separation

Cassiterite

EPMA results

DZIEŹA n=65	Min	Max	Mean >DL	% above DL
WO3	<0.19	0.26	0.26	2%
Nb2O5	<0.07	0.07	0.07	2%
Ta2O5		<0.2		0%
SnO2	98.23	100.99	100.35	100%
SiO2		<0.05		0%
MnO		<0.05		0%
FeO	<0.06	0.70	0.28	32%
CaO	<0.02	0.03	0.03	3%
In2O3		<0.04		0%
TiO2	<0.03	0.26	0.14	55%



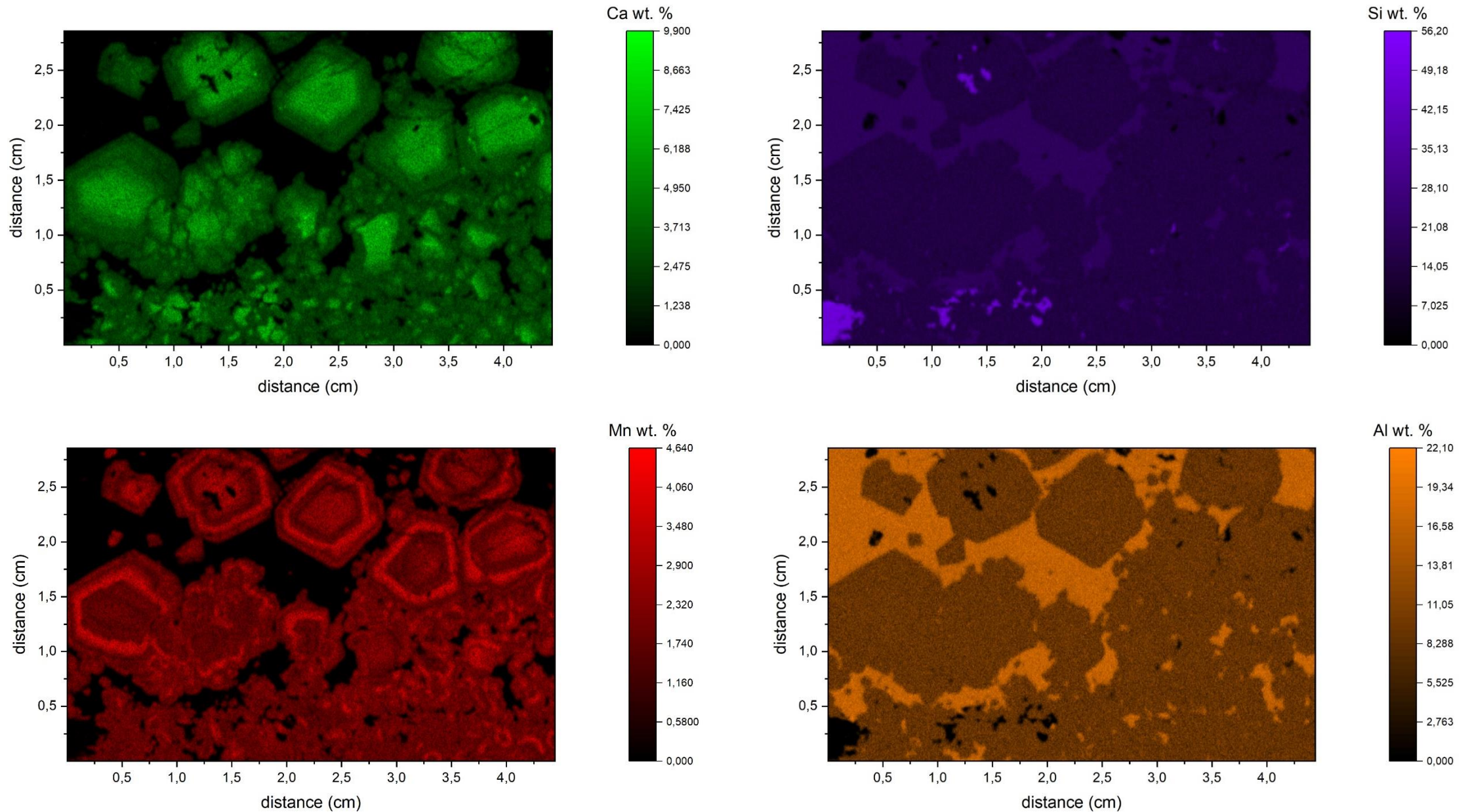
Primary mineralization → heavy minerals

Specific vs. Ubiquitous
Abundant vs. Rare

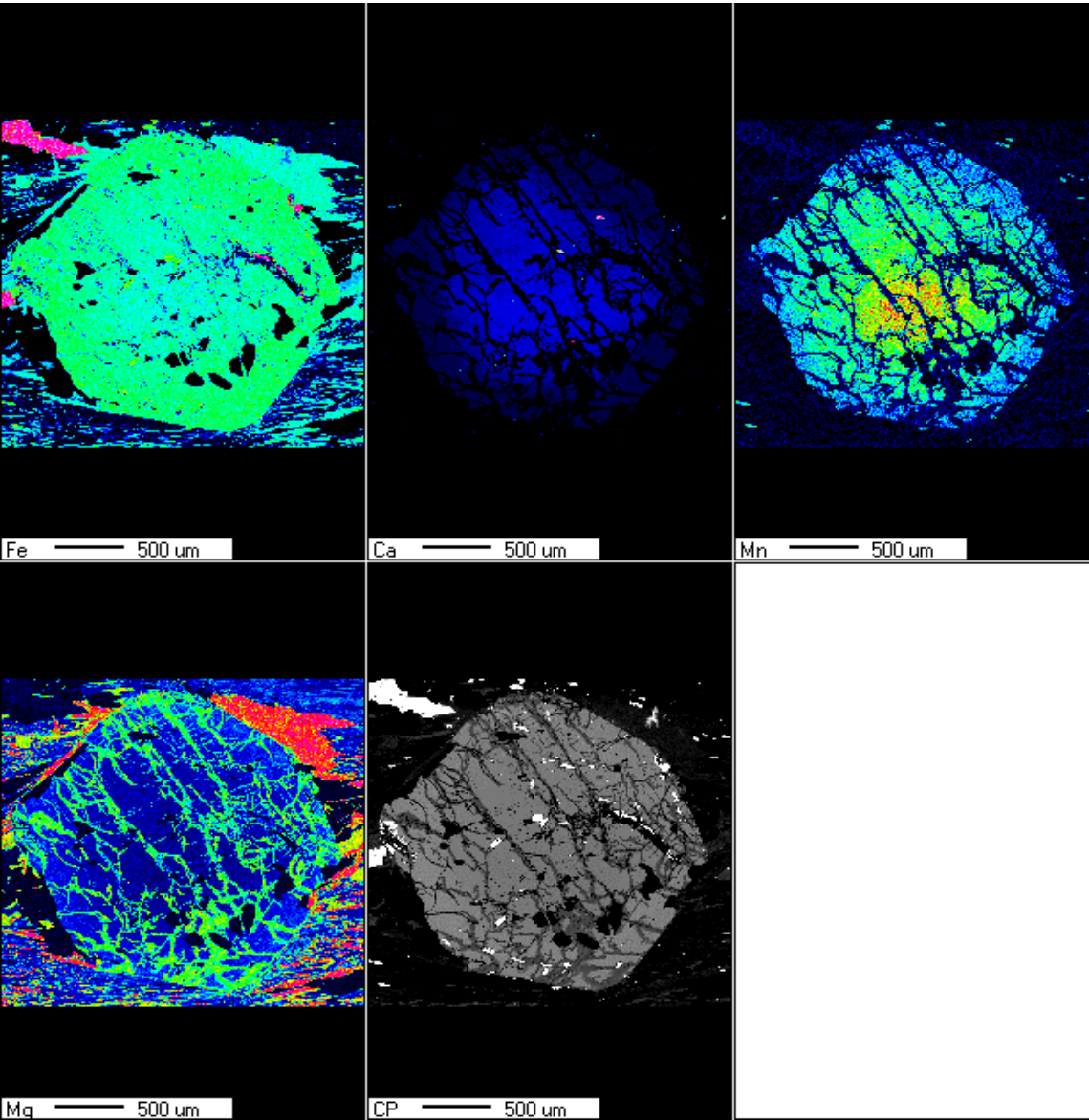
- presence or lack;
- chemical composition;
- other parameters: shape, roundness etc

Issues to keep in mind: nonhomogenous composition, solid solutions, fields & big grains

Oscillatory zoned garnets – primary rock (μ XRF maps)

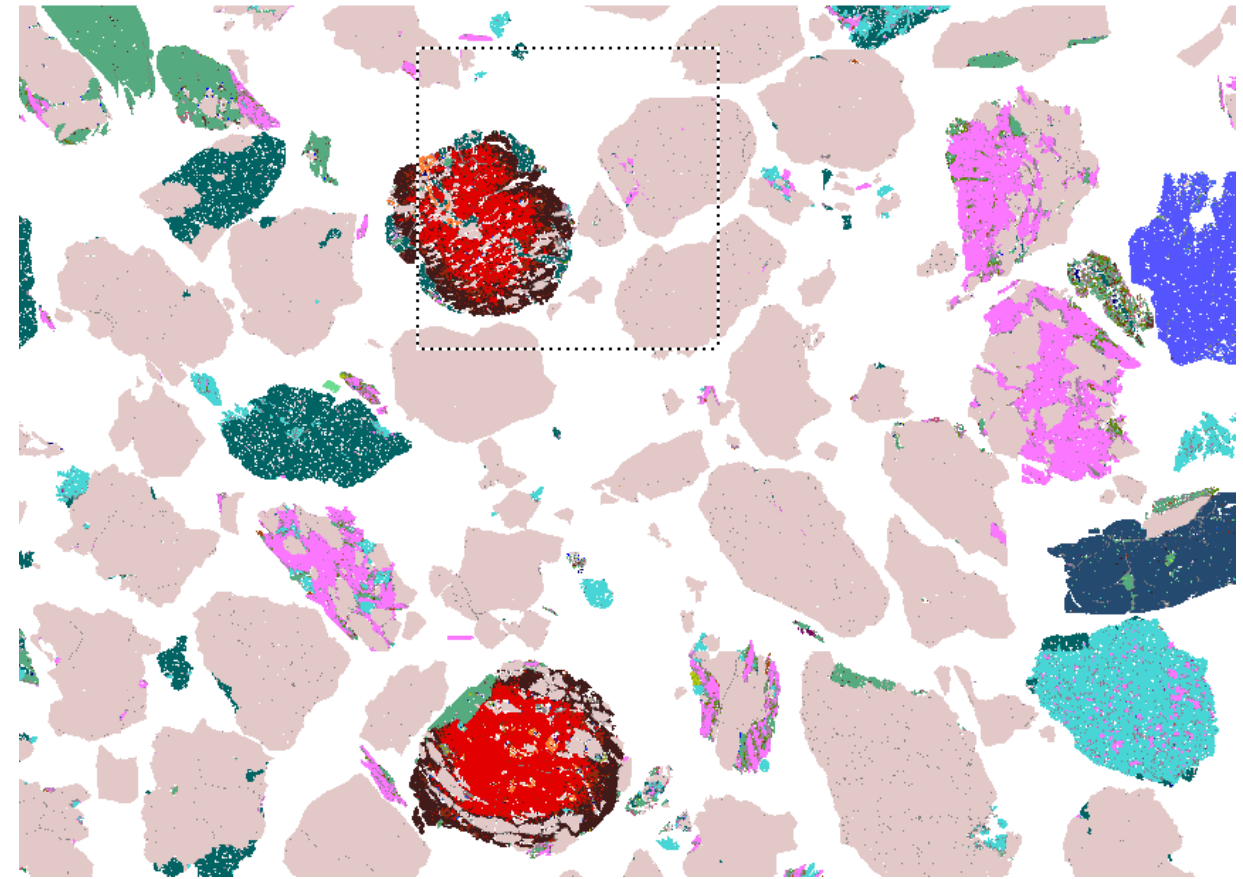


Source rock – EMPA WDS



Heavy mineral concentrate - **TIMA**

Przec 2G - Primary phases



Primary phases	Przec 2G
Quartz	64.97
Muscovite	9.32
Orthoclase	5.67
Chlorite - Chamosite1	3.57
Albite	2.87

glass? + Fe	1.28
Garnet Fe + Ca low Mn	1.17
Biotite/Chlorite	0.86
Biotite	0.69
Augite	0.67
Garnet Fe + Ca Mn	0.64

glass?	0.60
Garnet Fe - Ca low Mn	0.55
Ilmenite	0.53
[Unclassified]	1.62
The rest	4.99
Total	100.00

Gahnite $ZnAl_2O_4$

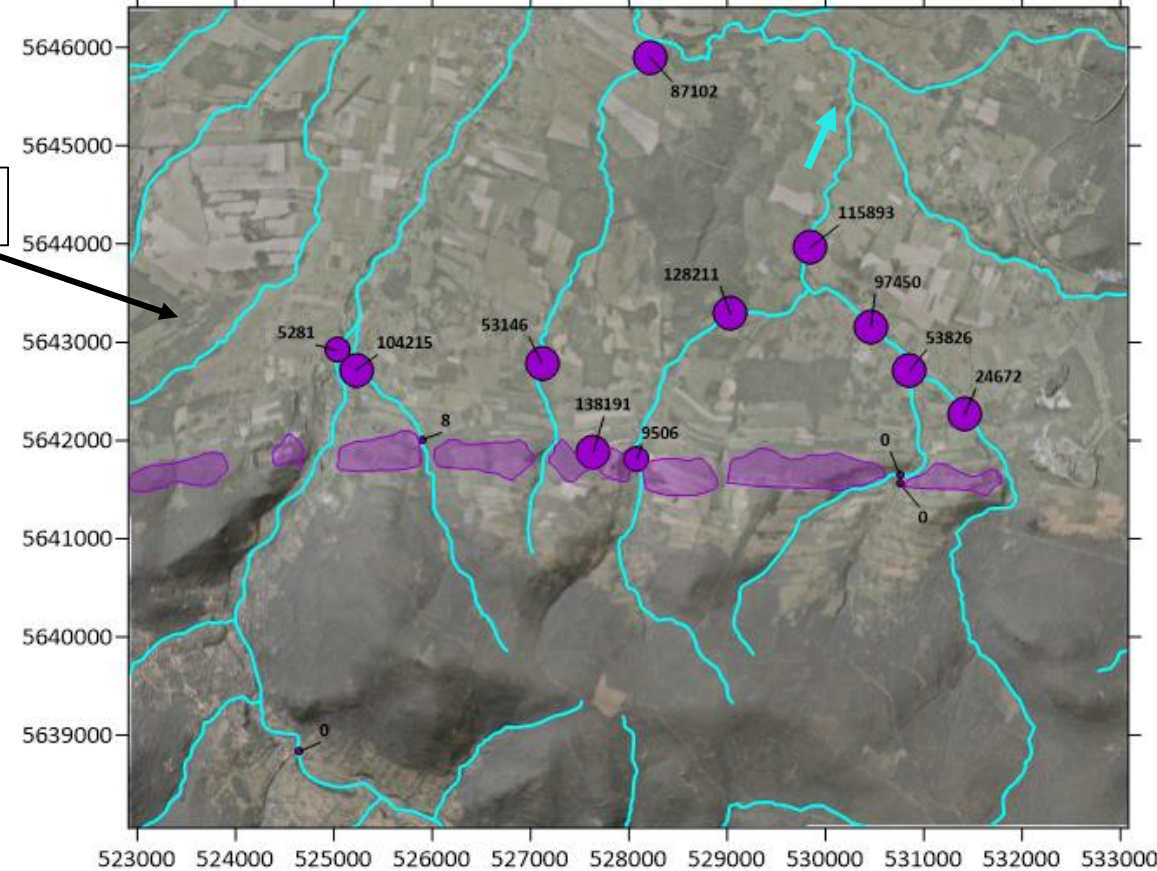


New mineral grouping
■ Gahnite

Showing 100 out of 216 total particles

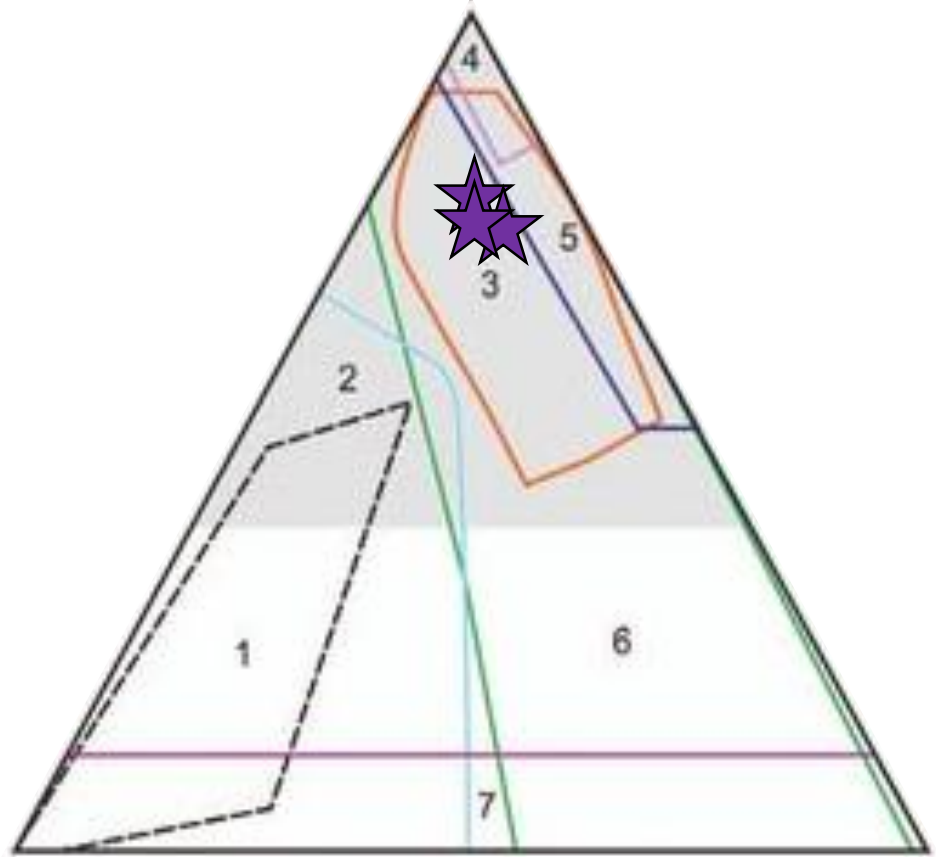
	A	B	C	D	E	F	G	H
1								
2	Grain	Area[px]	Surface[px]	Size[μm]	X[μm]	Y[μm]	Dataset	Field
3	Grain 3363	31813.0	1808.0	402.5	-4986.0	-5682.0	6 / KRO-POT 1D	N05
4	Grain 5308	22608.0	1384.0	339.3	-7196.0	-5090.0	15 / DZIEZA 1D	M03
5	Grain 2887	21307.0	939.0	329.4	-2644.0	-5608.0	15 / DZIEZA 1D	N07
6	Grain 2407	17420.0	1537.0	297.9	-2750.0	-800.0	5 / PRZE-MRO 1D	J07

Gahnite grains by area



New mineral grouping											TESCAN TIMA
Date(m/d/y): 12/13/21	2 mm										

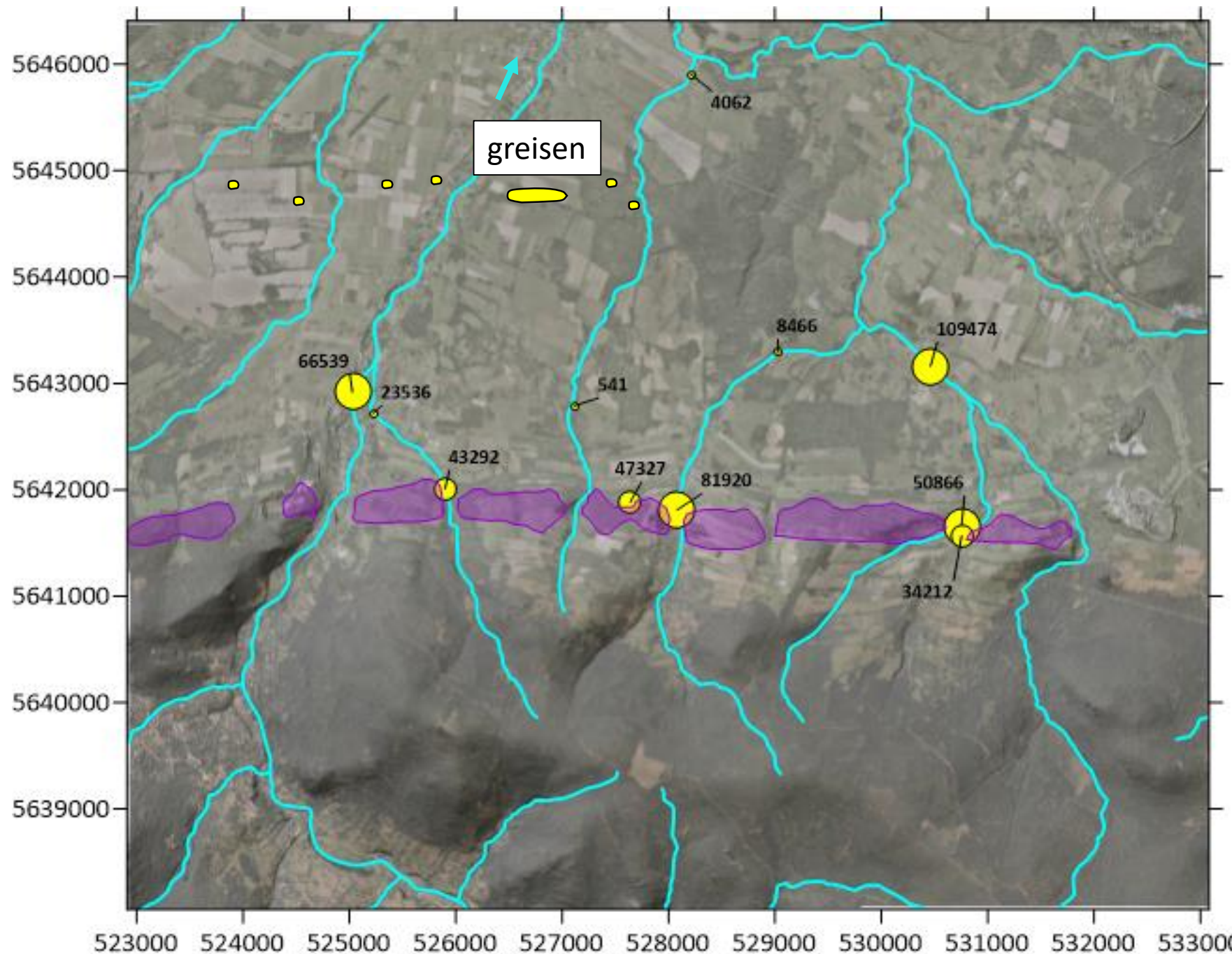
Gahnite



Spinel

Hercynite

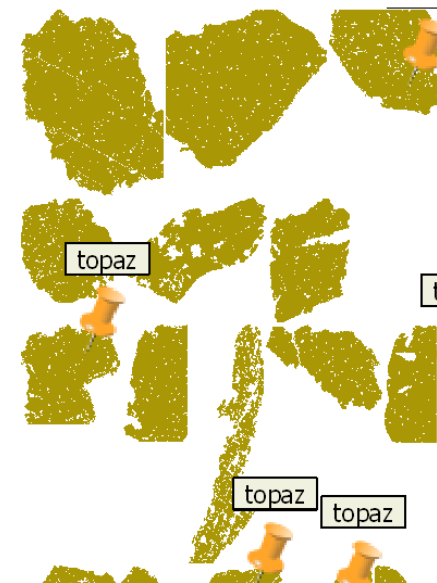
- 1. Marbles
- 2. Metamorphosed massive sulfide deposits and S-poor rocks in Mg-Ca-Al alteration zones
- 3. Metamorphosed massive sulfide deposits in Fe-Al metasedimentary and metavolcanic rocks
- 4. Metabauxites
- 5. Pegmatites
- 6. Unaltered and hydrothermally altered Fe-Al-rich metasedimentary and metavolcanic rocks
- 7. Al-rich granulites



Topaz

SiO ₂	31.77	31.19	31.20	30.65
Al ₂ O ₃	54.62	55.03	55.12	55.06
Nb ₂ O ₅	bdl	bdl	bdl	bdl
FeO	bdl	bdl	bdl	bdl
Ta ₂ O ₅	bdl	bdl	bdl	bdl
WO ₃	1.49	1.42	1.47	1.87
SnO ₂	bdl	bdl	bdl	bdl
F	16.53	16.30	16.18	16.31
Total	97.58	97.15	97.26	97.27
- F=O				
	MRO_D	DZIEZA_1D	KWISA_1D	Pr_MRO_D

Grain viewer



Scheelite and wolframite

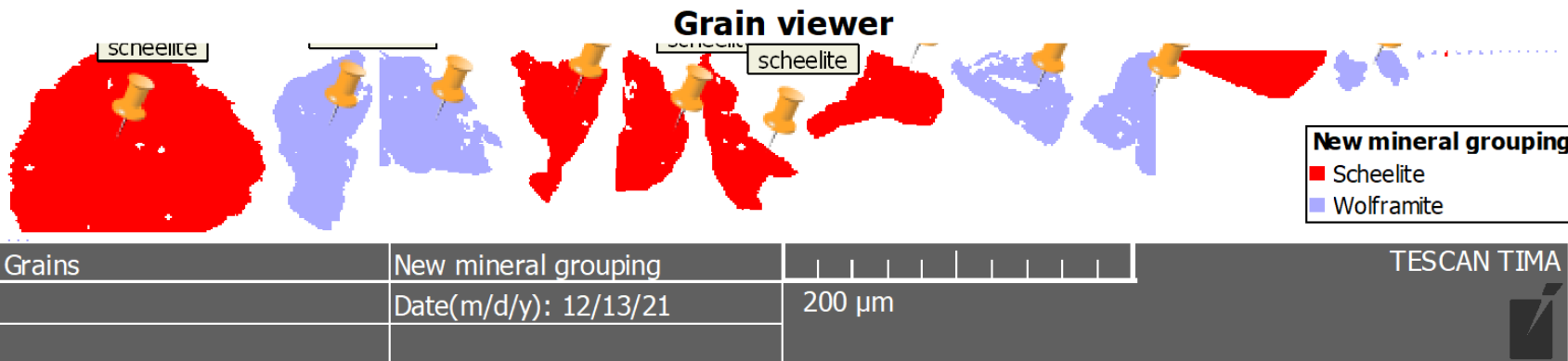
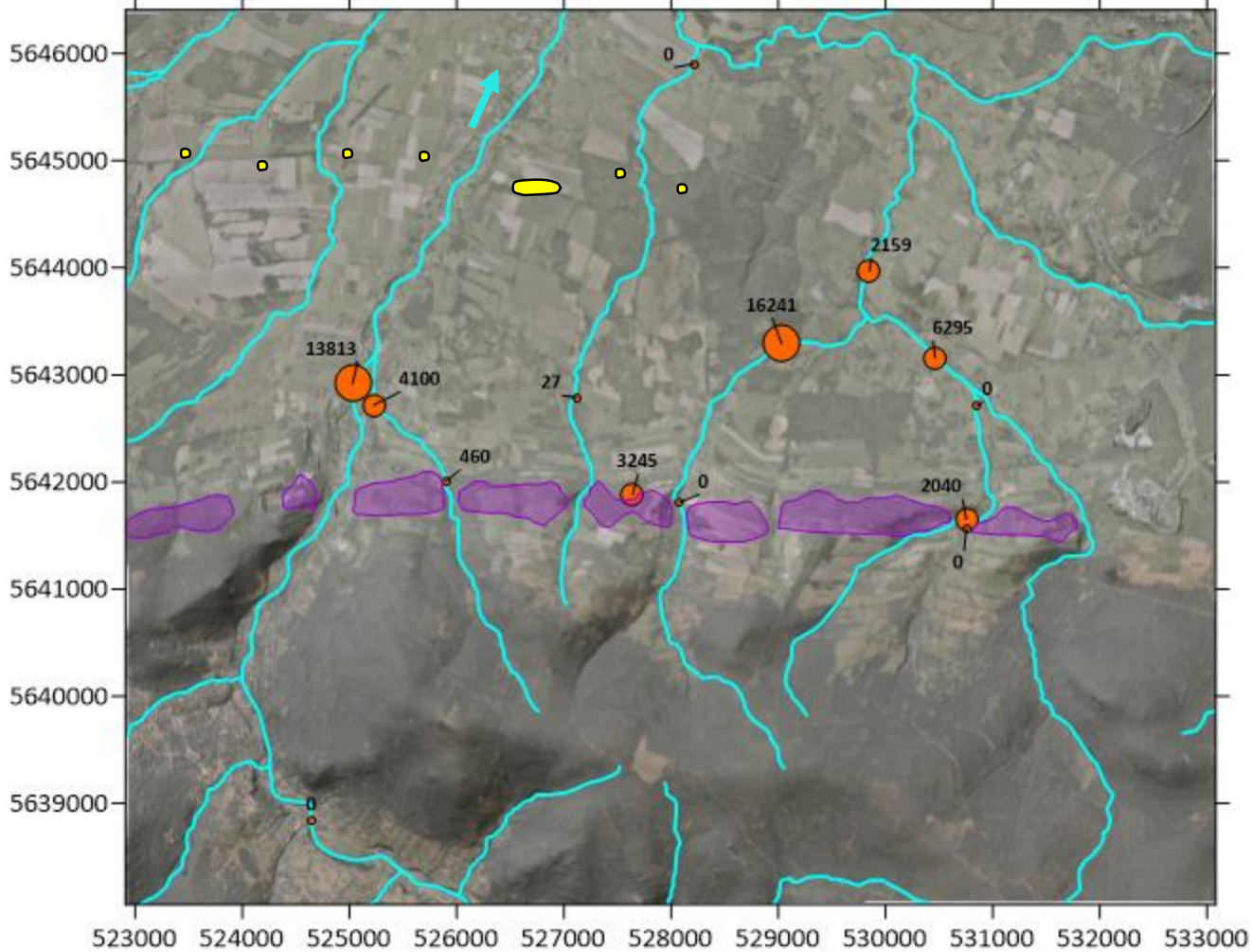
Rare phases

Nugget effect???

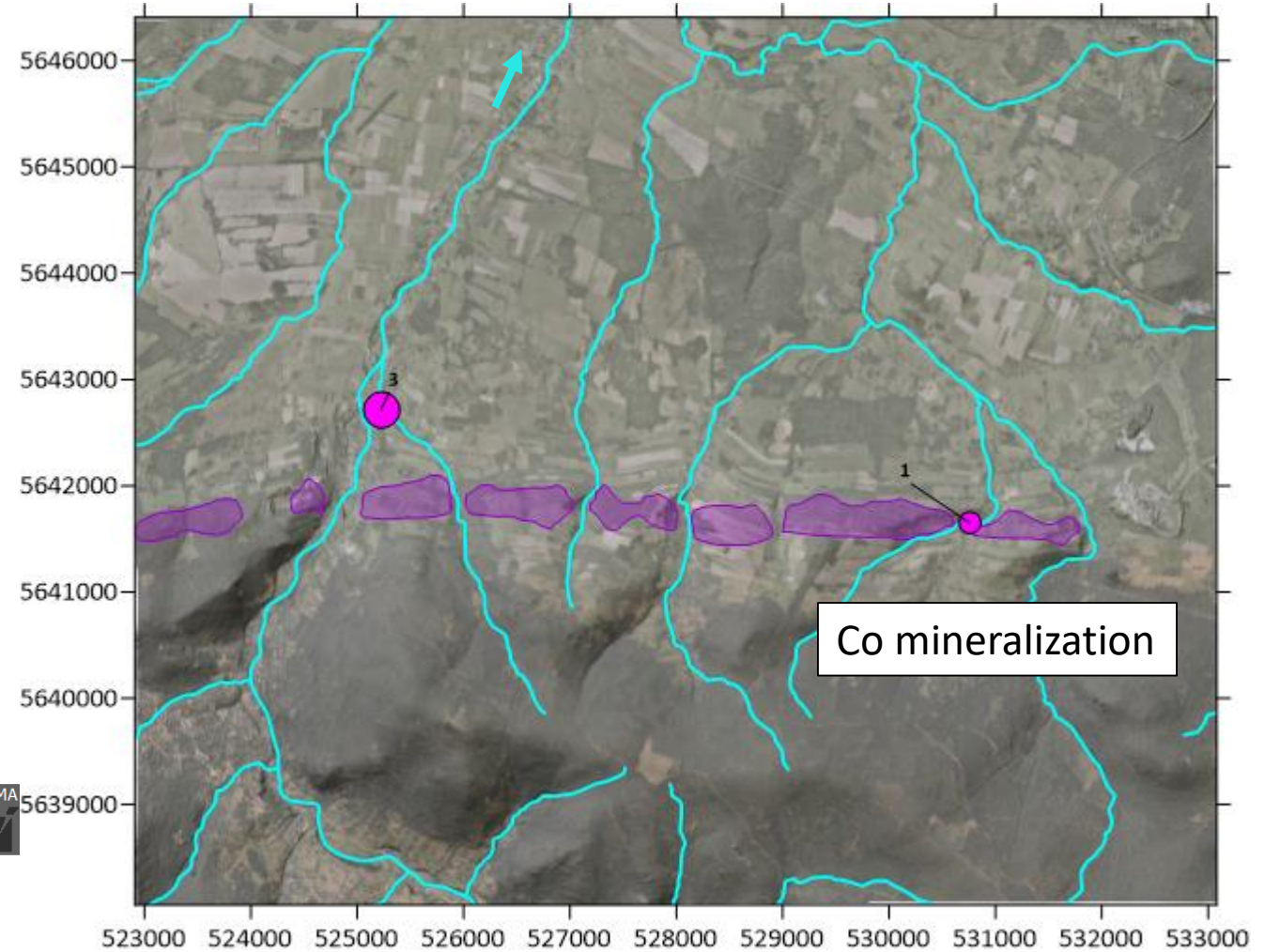
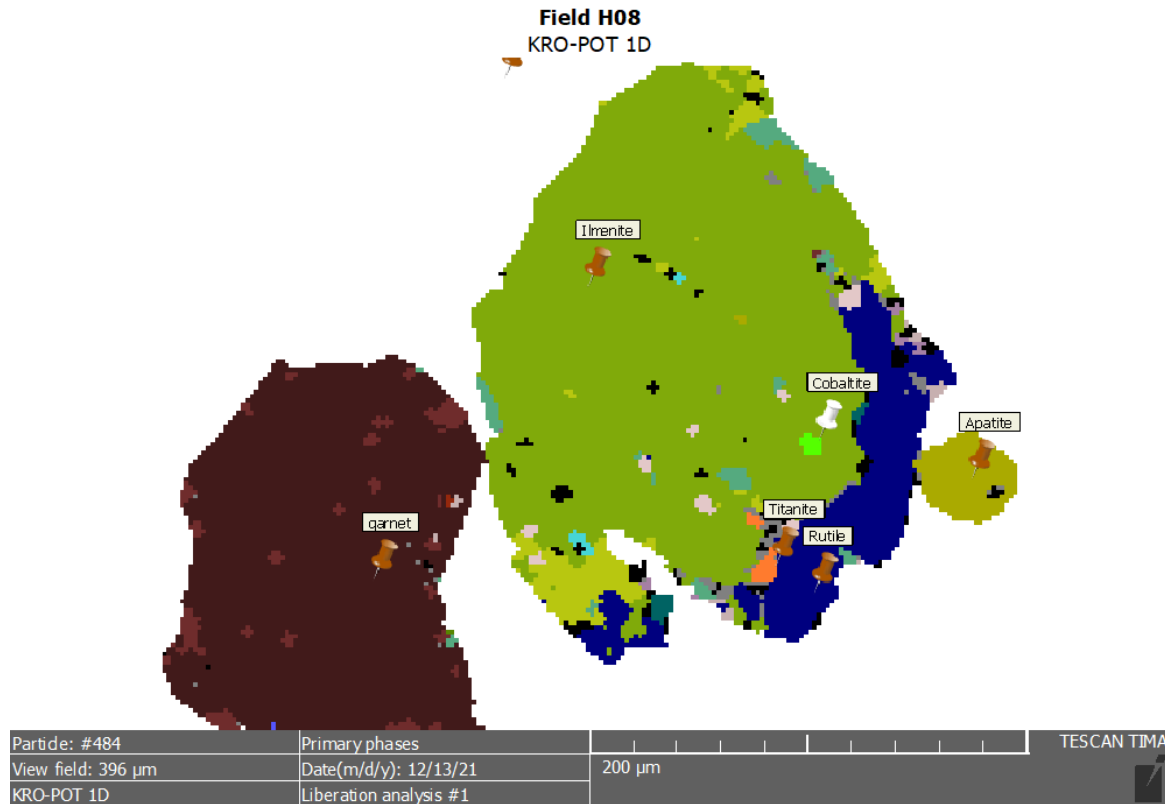
Sulphides rare in the analyzed samples
– similar problem

Although 2 types of sphalerite has been identified
< 1% Fe
5-10 % Fe

Known sulphide deposit – 5-10% Fe



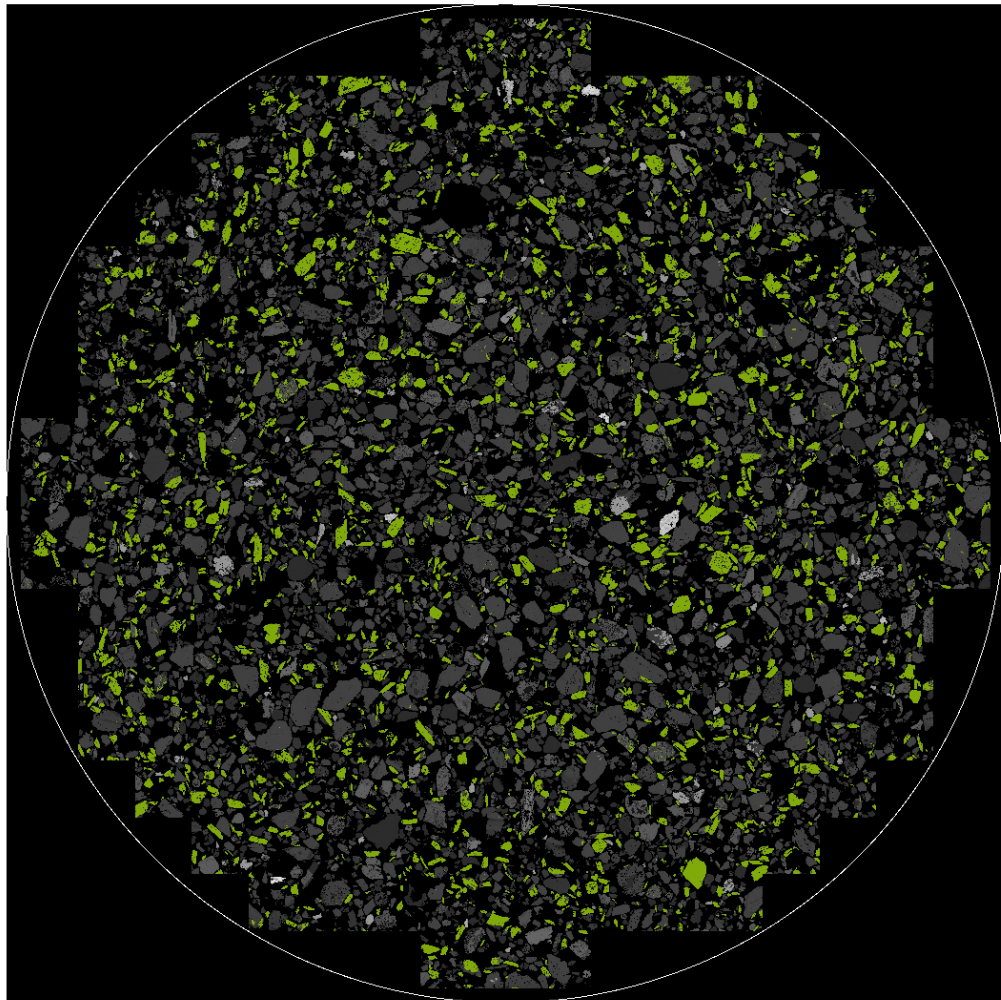
Cobaltite – only as inclusions in ilmenite



Co exploitation in the past – Przecznicza area (E part of the belt)

Panorama - Ilmenite+BSE

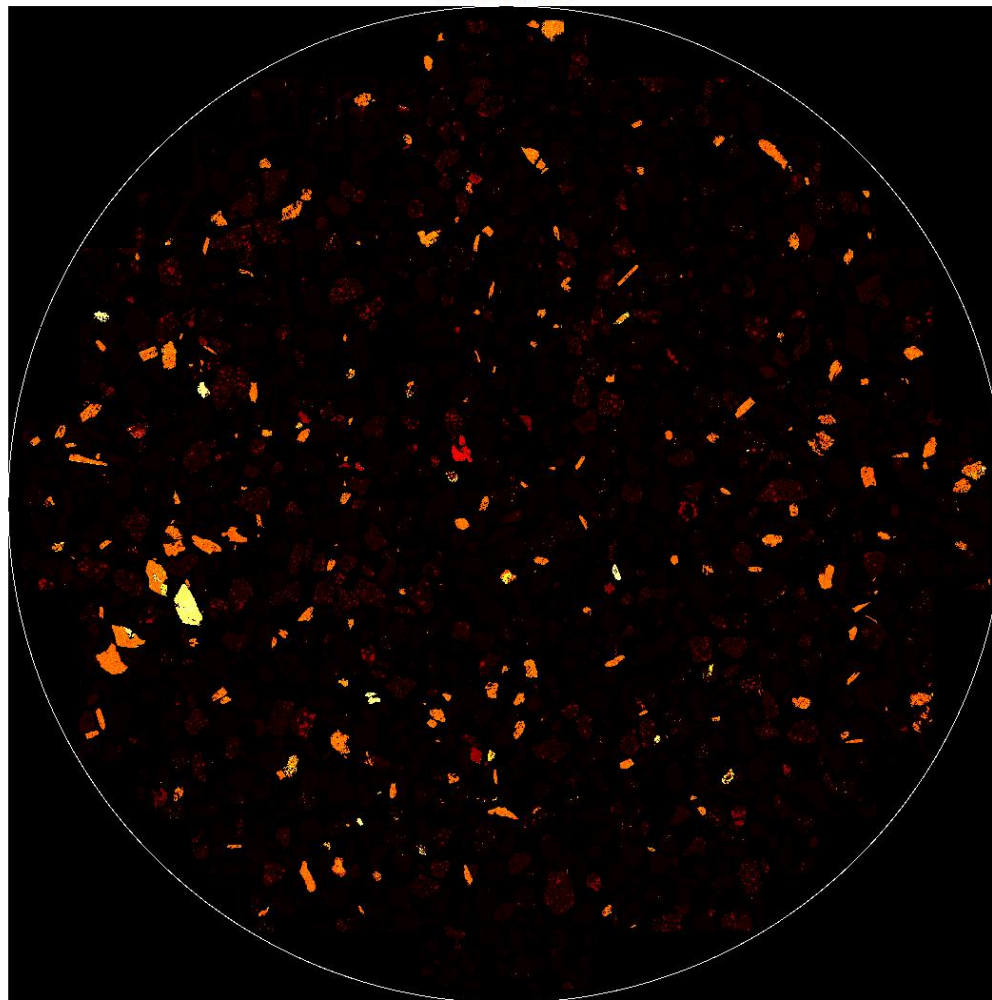
DZIEZA 1D



Ti oxides

Panorama - Ti-K

CZARN 1D



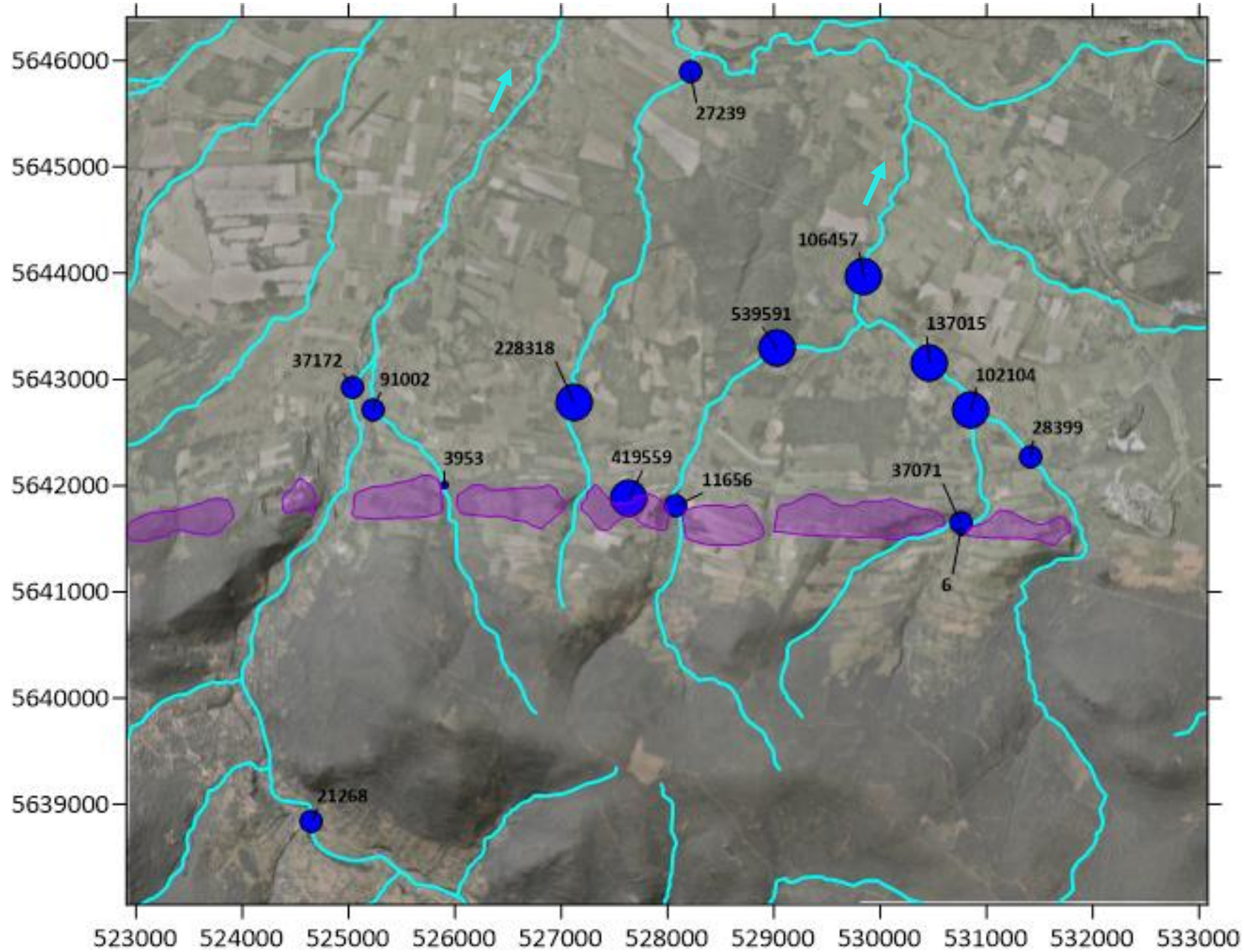
Ilmenite+BSE	
Date(m/d/y): 01/06/21	10 mm
Liberation analysis #1	

Ti-K	
Date(m/d/y): 01/06/21	10 mm
Liberation analysis #1	

TESCAN TIMA

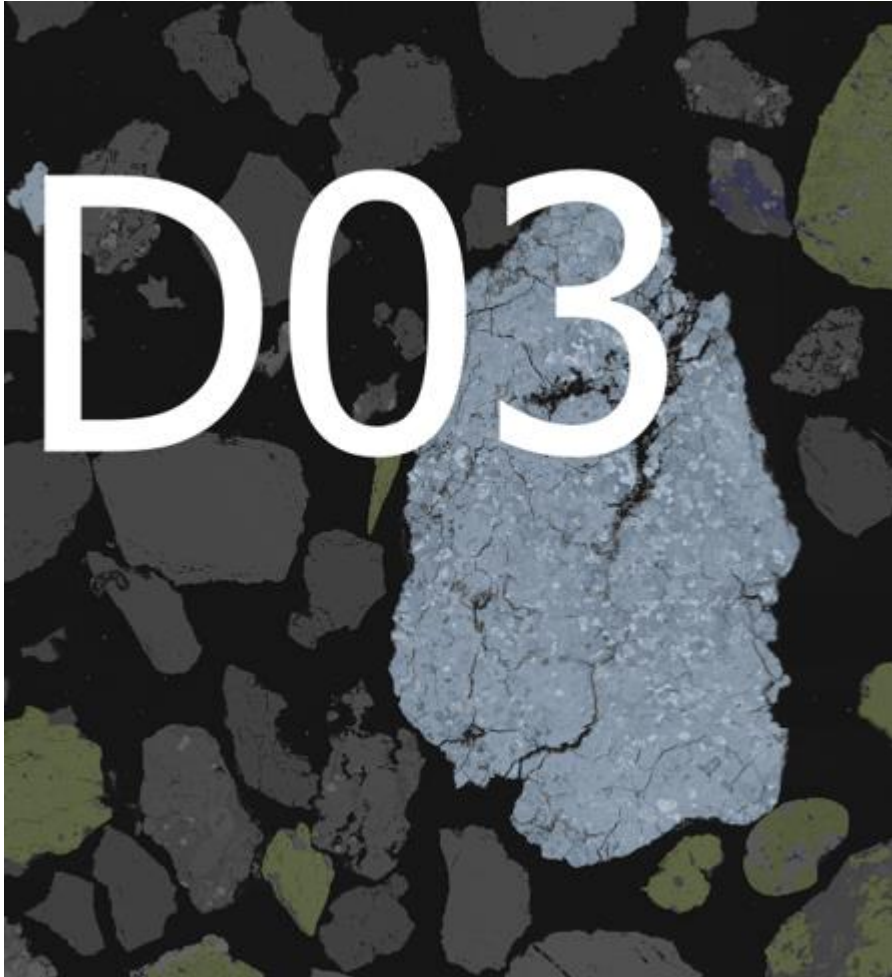
Wt%	V2O3	Nb2O5	TiO2	FeO	Ta2O5	MnO	MgO	ZnO
max	0.29	0.32	56.70	46.33	0.18	6.51	2.08	0.39
min	<0.04	<0.04	48.64	37.56	<0.13	0.36	0.03	0.07

Cassiterite



Not everything can be automated

KWI 2 (S from the SK Belt)



1 mm

DZIE 2 (N from the SK Belt)

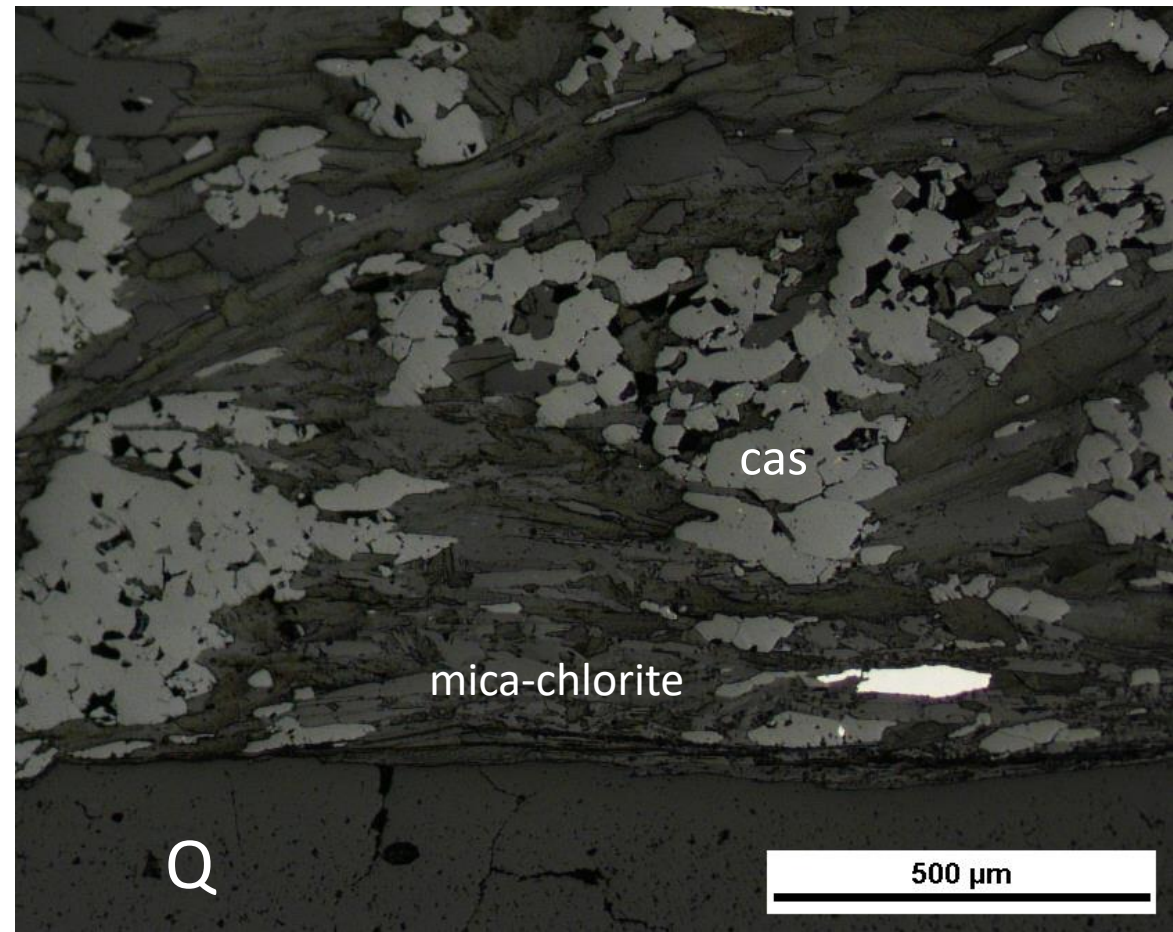
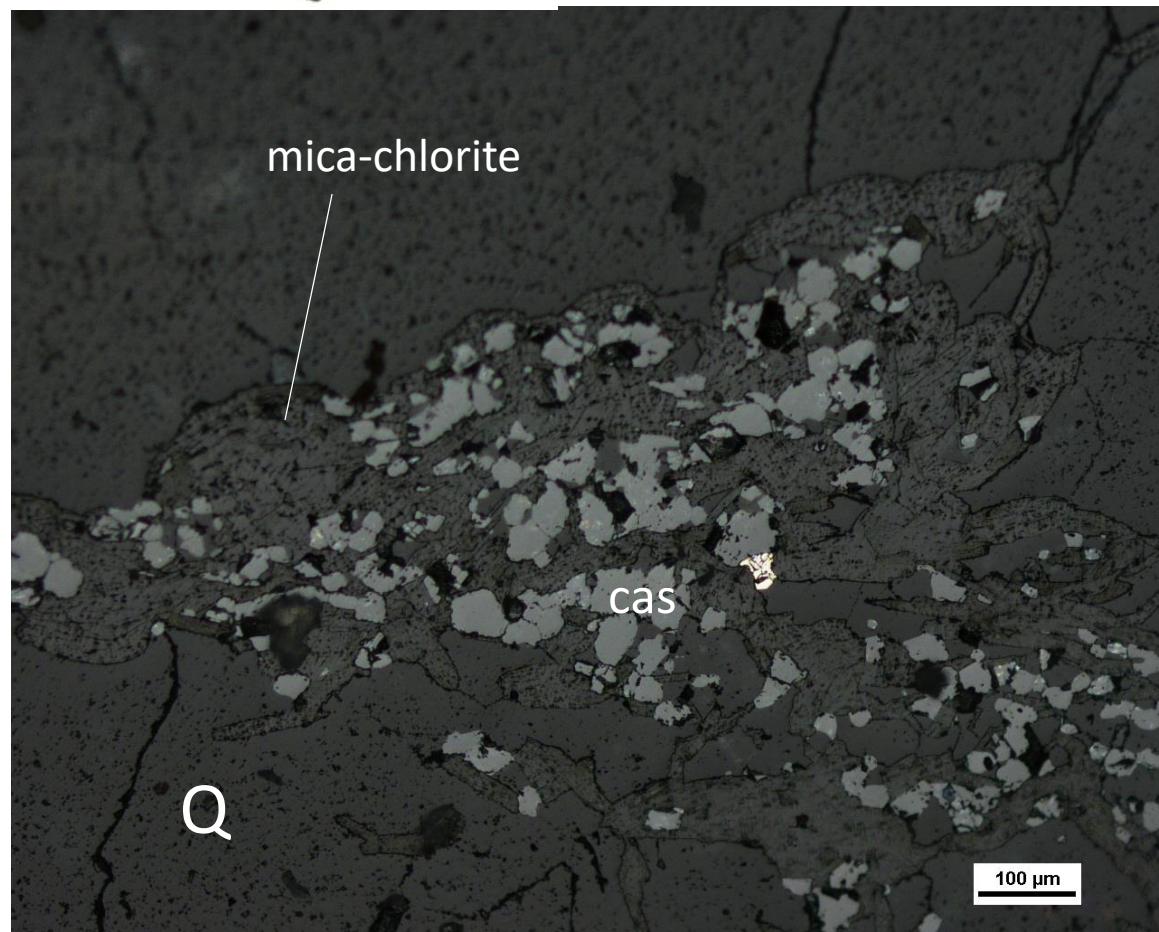


1 mm

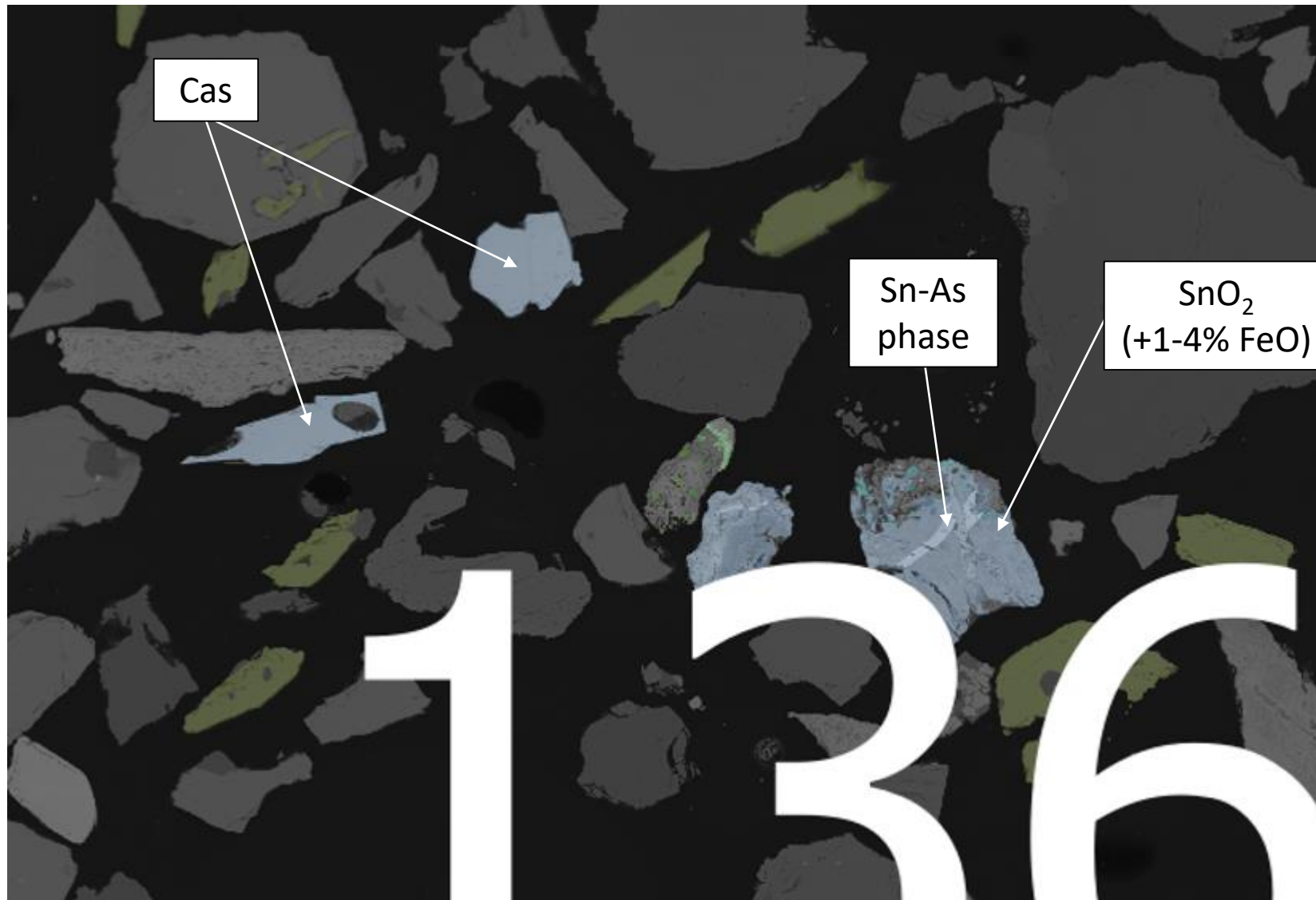


Typical example of tin ore in quartz-mica-chlorite schist

Cas II - „transparent” & grape-like shape



Anthropogenic materials



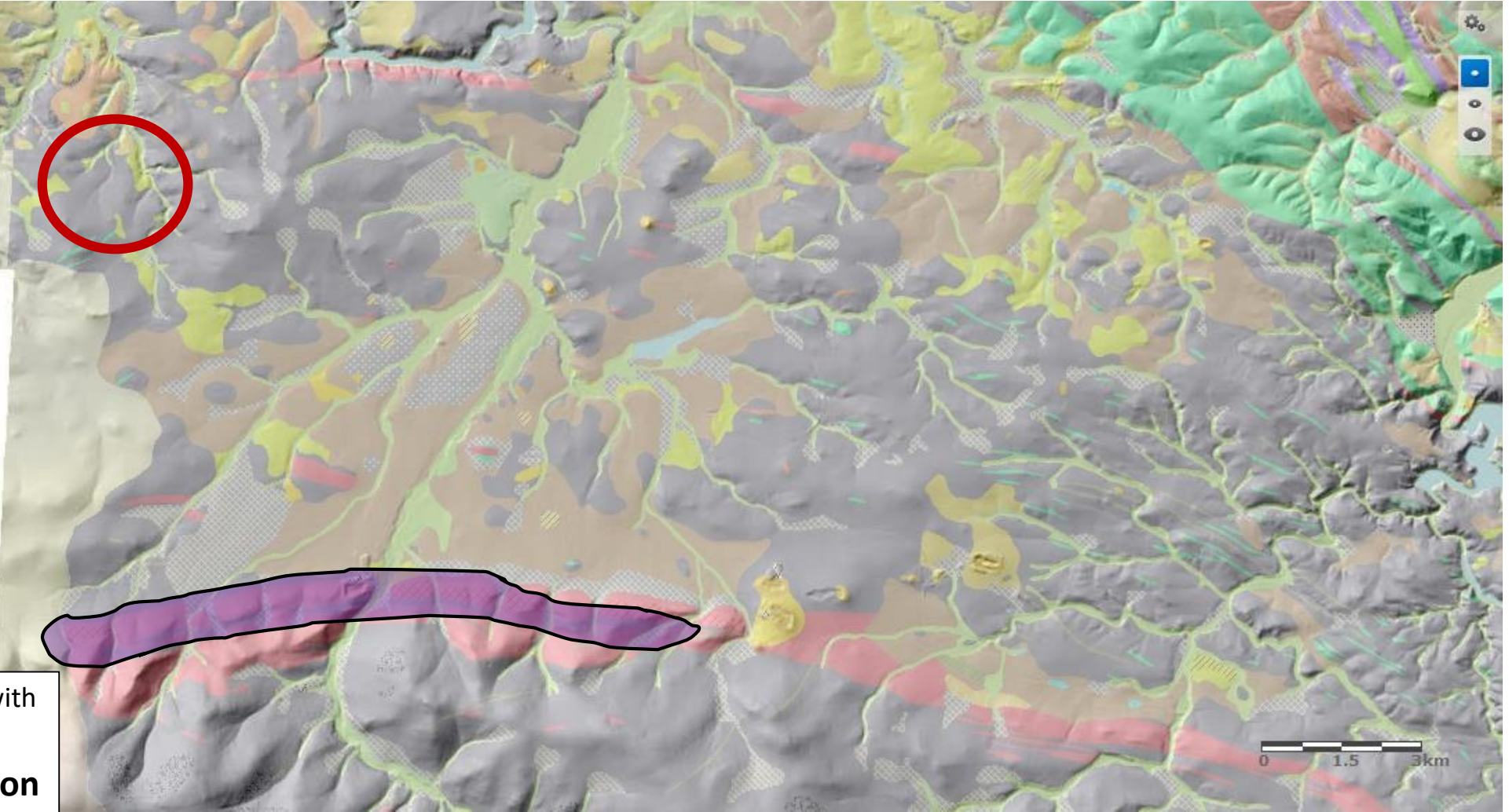
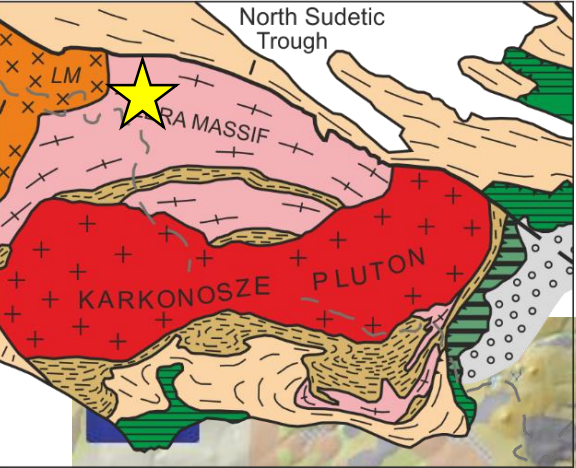
1 mm

EPMA
average
min-max

	Strzegom (n=29)	Piława (n=25)	Czarnów (n=19)	Jelenia Góra pegmatite (n=22)	Gierczyn- Przecznica (n=236)	Heavy minerals concentrates (n=93)
WO ₃	0.31 <0.23-0.5	0.30 <0.23-0.47	0.38 <0.23-0.66	<0.23-0.23	0.27 <0.23-2.18	<0.23-2.07
Nb ₂ O ₅	1.18 <0.15-1.97	0.65 0.17-1.05	<0.15	0.32 <0.15-0.86	<0.15	<0.15
Ta ₂ O ₅	5.5 0.63-11.7	0.65 0.22-1.43	<0.2-0.28	0.40 <0.2-0.93	<0.2	<0.2
SnO ₂	91.12 83.77-97.61	98.38 88.91-99.77	99.91 98.67-101.5	95.59 93.34-98.8	99.67 91.25-101.37	100.01 88.33-100.99
In ₂ O ₃	<0.04	<0.04	0.2 <0.04-0.23	<0.04	0.24 <0.04-0.73	<0.04
	MnO (0.08-1.77)			ZrO ₂ (0.2-2.24) HfO ₂ (0.16-0.24)		

Average - only values above detection limits

Heavy minerals → Primary mineralization



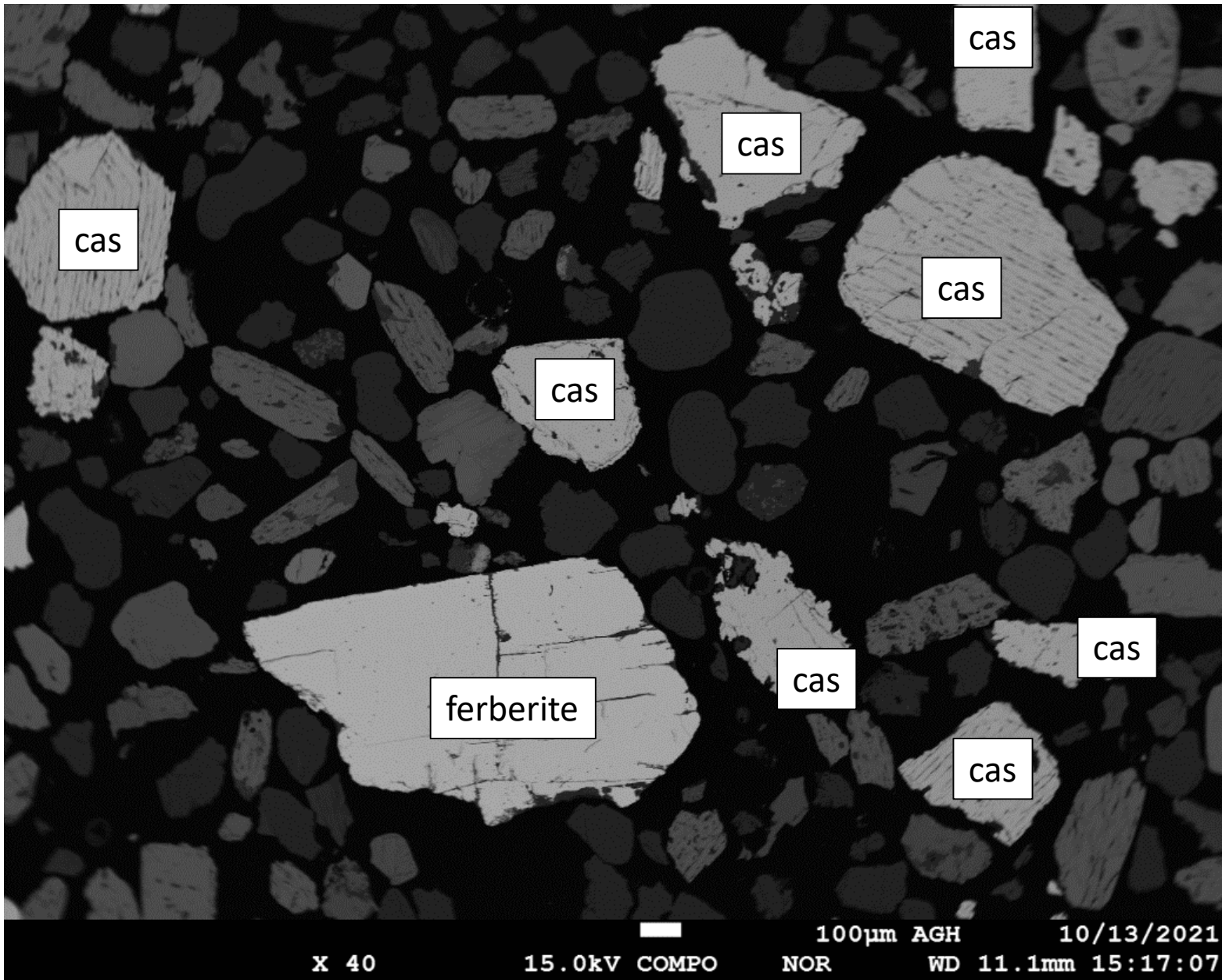
Świecie area –

Abundant mm-size grains of cassiterite, wolframite and scheelite with no known source

Q-mica schist with
Sn + Co
mineralization

Unidentified source - quartz veins?





Chemical composition
(EPMA) similar to
Gierczyn-Przecznica
cassiterites

X 40

15.0kV COMPO

NOR

100µm AGH

10/13/2021

WD 11.1mm 15:17:07

Conclusions

- Geological and geographical features makes Karkonosze-Izera Massif a good area for test studies
- Automated measurement techniques based on SEM and EDS are a powerful tool for studying heavy minerals concentrates, especially paired with complementary methods
- Combining results from several minerals, not only from one phase
- Be vary of potential anthropogenic contamination in some areas