



### **Guidelines for Mine Water Management**

Management of Water Balance in Mining Areas WaterSmart Seminar 28.8.2015



### Report: Guidelines for mine water management

#### Target groups:

- Mining companies in Finland to support design and decision-making processes throughout the mine life-cycle starting from early planning stages
- All other relevant parties involved such as consultants, environmental administration, technology providers, research institutes etc.

#### Working group:

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#### **Objectives**

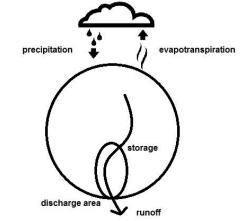
- Describe current status, needs, and challenges of management of mine water balance
- Identify expected future needs for water management solutions
- Introduce good practices for water balance management:
  - monitoring,
  - water balance modelling,
  - integration of monitoring, modelling and process control
- Present examples of good water management actions implemented in practice
- Describe water management procedures and decisions in different phases of mine life cycle

#### $\rightarrow$ Better implementation of the best practices in mine water management



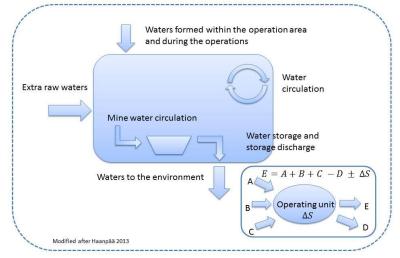
#### Background

- Water management is the most challenging stress factor at Finnish mines (Mine stress test report<sup>1</sup>):
  - Mining influences the quality and quantity of waters at mine areas and in the surroundings, and
  - changes hydrological and topographical circumstances of the area
    - Effects on the surface runoff, groundwater behaviour, soil moisture content and evapotranspiration
- Sites are unique proper water management requires understanding of the site specific factors
- Water balance management and waste management are linked
- Minimum requirements on water balance monitoring and reporting set in legislation and permits



# Proper water balance management is critical to the mine

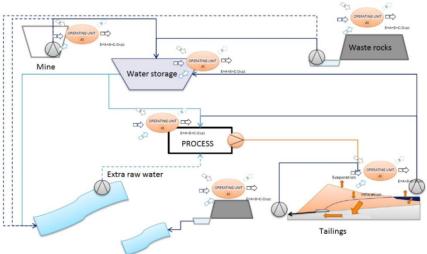
- Benefits of efficient water management and early planning:
  - Reduction of risks and environmental impacts
  - Cost savings, e.g. optimal storage capacity and diversion of different waters, optimal recycling
  - Social acceptance
- Preparation to extreme situations and changes of water balance during mine life-time
  - Assessment of water balances in mine planning stage
  - Forecasting of hydrological conditions
  - Sufficient monitoring of hydrological conditions, adaptation to potentially risky situations
  - Sufficient knowledge about the quality of water
  - Availability of data from longer periods
  - Dynamic development of monitoring program, water balance modelling and water management





#### **Current needs**

- Competence development and practical introduction of water management and modelling tools
- Improved (on-line) monitoring tools for data collection
  - Both water quantity and quality important for optimal collection, treatment and recycling of waters
- User-friendly water balance management tools
  - Quickly updatable, user-friendly interfaces
- Tools which enable integrating the water balances of different operations to one "site-wide-water-balance"
  - How to overcome compabitility challenges
- Integration of water balance management to process control system of the mine



Site wide water balance (Haanpää 2013, muokattu).



#### Water balance modelling tools

- Spreadsheet, e.g. Excel based deterministic models quite commonly used but can act as dynamic models with a specialised add-in tool
  - Useful for easy projections, can be rapidly implemented and used to store, display, and check dynamic model inputs, or display and analyse dynamic modelling results
  - Drawbacks: Not transparent, not very well suited for complex modelling, complex models may be difficult to interpret or explain, add-ins needed for uncertainty assessment, errors
- Shift from deterministic methods towards dynamic models, that can be coupled to hydrologic, geochemical, economic, reactive transport and to chemical equilibrium models
- Dynamic modelling simulators: Extendable modelling platforms GoldSim, MATLAB Simulink; prepackaged modelling systems, STELLA, Vensim...
  - More versatile, suitable for complex modelling tasks and complex scenarios, more detailed evaluation
  - WSFS Watershed simulation and forecasting system
    - WSFS has mainly been used for flood forecasting, realtime monitoring, nutrient load simulation and climate change research



#### **Other modelling tools**

Hydrogeological and groundwater flow models

 MODFLOW, MT3DMS, FEFLOW, MODFLOW SURFACT, HydroGeoSphere (HGS), PHREEQC

Equilibrium and chemical models

HSC Sim, PHAST; PHREEQC, TOUGHREACT, HYDRUS 2D/3D, ChemSheet, OLI

#### 01/09/2015

#### Monitoring

- The water monitoring program depends on the mine characteristics, surrounding grounds and waters, etc.
  - Parameters, such as temperature, pH, EC, Eh, O<sub>2</sub>, alkalinity, anions, metals, N, P, etc.
  - Groundwater monitoring –physico-chemical quality and groundwater level, in parallel with local climate measurements
  - Monitoring of surface water and other natural waters flow measurements, physico-chemical analysis
  - Monitoring of tailings, dams, etc.
  - Weather data own weather station if possible
- Monitoring tools: on-line, on-site/field and laboratory
  - On-line: flow, water level, pH, T, EC, turbidity, NO<sub>3</sub>-N, NH<sub>4</sub>-N
  - Field methods: pH, T, EC, turbidity









#### Monitoring, recommendations

- The monitoring program should progress and develop
  - Starting from the measurement of baseline water conditions and gathering of meteorological information
  - Development on the basis of critical assessment of results from longer periods
- Continuous monitoring of water flow and water level in basins are recommend as good practices
  - Regular basin inspections are important to confirm the operation of monitoring equipment and water level in basin
- Regular monitoring of surface and groundwaters and water level combined with weather data are important for forecasting of hydrological conditions, to prevent unexpected water situations
- Monitoring results should be available in a database with easy access
- Integration of data from on-line monitoring tools to water management program would be ideal

 Sources: Välisalo, et al. 2014 + several other literature sources



#### **Good practices**

- Pro-active approach aiming to solving out the causes behind problems beforehand instead of addressing symptoms
- Water balance management is started from the early planning stages and continues throughout the life-cycle of the mine
  - Needs to be developed and updated along different phases and within phases
    - Development of knowledge, changes of water balance and operations
- The report includes general guidance tables summarising:
  - which topics should be considered in different phases of the mine lifecycle
  - which kind of results and data should be produced, and
  - the most important permits
- Applied case specifically, e.g. different phases may be parallel



#### Water management in different mine phases

Mine phase	Contents/ Requirements	Results and information for the	Permits
Prospecting	<ul> <li>Gathering information from other regional mining operations</li> <li>Performing environmental baseline study</li> <li>Water availability</li> </ul>	<ul> <li>Baseline studies of environment, vegetation, fish, etc. including meteorological data, hydraulic properties to be performed at least 2 yrs before any changes to the environment to help in developing monitoring program</li> </ul>	<ul> <li>Reservation notification</li> <li>Prospecting work</li> </ul>
Prefeasibility	<ul> <li>Planning the use of water on a monthly basis implemented in the water model</li> <li>Planning water treatment using the baseline study data</li> <li>Preliminary mine closure plan</li> </ul>	<ul> <li>Site-specific water supply implementation to project requirements</li> <li>Preliminary water treatment plan for water user and discharge</li> <li>What-if scenario from model</li> <li>Information for Environmental Impact Assessment</li> <li>Mine closure evaluations</li> </ul>	Natura Assessment
Exploration	<ul> <li>Sampling of site for mineral analysis without alterations to environment</li> </ul>	Mineral profile data	<ul> <li>Ore prospecting permit</li> <li>Notification of pilot activities</li> </ul>
Conceptual design	<ul> <li>Planning water monitoring program</li> <li>Water management model setup</li> <li>Catchment descriptions and management plans</li> </ul>	<ul> <li>Mine risk class</li> <li>Knowledge of water sufficiency for the mine life cycle</li> <li>Knowledge on project mine water requirements</li> <li>Water treatment discussions</li> <li>Compilation of the regulatory processes</li> </ul>	<ul> <li>Comply with Nature Protection Act</li> <li>Disposal Permits related to Conservation Act</li> </ul>



Mine phase	Contents/ Requirements	Results and information for the	Permits
		regulatory units	
Feasibility	<ul> <li>Mine feasibility evaluations and impact assessment from baseline data</li> <li>Daily water management program that includes water quality and quantity monitoring</li> <li>Water sources and demands for mine</li> <li>Discharge quantity and quality as well as costs</li> </ul>	<ul> <li>Mine water management program implementing model and monitoring data</li> <li>Mine water plan including water sources, requirements of the mine, water treatment for use and discharge, etc.</li> </ul>	<ul> <li>Nature Assessment</li> <li>Environmental Impact Assessment</li> <li>Waste management plan</li> <li>Redemption permit for the mining site</li> <li>Dam Safety</li> </ul>
Investment decision and mine site plan Construction	<ul> <li>Updating plans and models: mine water plan, water management plan, monitoring plan, water treatment plan, etc.</li> <li>Water infrastructure plan and design</li> <li>Water infrastructure in detail</li> </ul>	<ul> <li>Water use permits</li> <li>Water infrastructure construction</li> <li>Water supply and dam safety approvals</li> <li>Water infrastructure (treatment plants,</li> </ul>	<ul> <li>Land Use &amp; Building Act</li> <li>Water permit</li> <li>Environmental permit</li> <li>Disposal permit</li> <li>Mining permit</li> <li>Mining safety permit</li> </ul>
and commissioning	<ul><li>Water monitoring and reporting</li><li>Revisions of models and programs</li></ul>	<ul> <li>etc.) fulfilled according to permits</li> <li>Reporting of water qualities and quantities according to permits</li> </ul>	
Operation	<ul> <li>according to collected water monitoring data</li> <li>Revisions according to operational needs</li> <li>Update of closure plans</li> </ul>	<ul> <li>EIA revisions approval</li> </ul>	Permit revisions and updates
Closure, post- closure and after-care	<ul> <li>Water management plans for closure</li> <li>Implementation of water quality and quantity monitoring during closure phases</li> </ul>	<ul> <li>Water monitoring and reporting during closure in compliance with permits</li> <li>Rehabilitation plan</li> </ul>	Permit revisions and updates



## Estimated development of water balance management

	Present ( <i>stat</i> e of the art) 2014	Intermediate 2020	VISION 2030
Technology	<ul> <li>Software available, few appl. to mines &amp; if applied, only during operation stage</li> <li>Monitoring of env. waters not connected to software (dynamic)</li> </ul>	<ul> <li>Dynamic software for environmental waters</li> <li>Implementation of chemical equilibrium modules</li> </ul>	Dynamic water management including online quantity & quantity monitoring and chemical equilibrium/reaction modules
Products	<ul> <li>Software: GoldSim, Stella</li> <li>Online monitoring sensors for flow, level, temp only</li> <li>Onsite measurements of pH, EC. etc</li> <li>Lab. measurement for ions, BOD, COD, etc</li> </ul>	<ul> <li>Fast lab measurements</li> <li>Larger array of online sensors</li> </ul>	<ul> <li>Water management software for mine-specific adaption with userfriendly interface showing water quantity &amp; quality for process, tailings, environment, groundwaters</li> <li>Online water quality sensors</li> </ul>
Drivers	<ul> <li>Legislation</li> <li>Public opinion</li> <li>Environmental accidents</li> <li>Water shortage/surplus</li> </ul>	<ul><li>Risk minimization</li><li>Increased water recycling</li></ul>	<ul> <li>Safety for the environment</li> <li>Public approval</li> </ul>
Bottlenecks	<ul> <li>Premine operation data not available</li> <li>Online monitoring, e.g. sensor lifetime</li> <li>Groundwater management</li> <li>Information sources required for establishing a site wide water balance is scattered to different stakeholders</li> </ul>	<ul> <li>Online measurements for fast reacting to perturbations</li> </ul>	Sensor lifetime/maintenance costs

# Thank you!

## TEKNOLOGIASTA TULOSTA

Now

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